valentin DRUCKSYSTEME

FLEXICODE

Interface Description

Quality . Tradition . Innovation

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Carl Valentin direct print modules comply with the following EU directives:

CE EU Low-Voltage Directive (2014/35/EU)
EU Electromagnetic Compatibility Directive (2014/30/EU)

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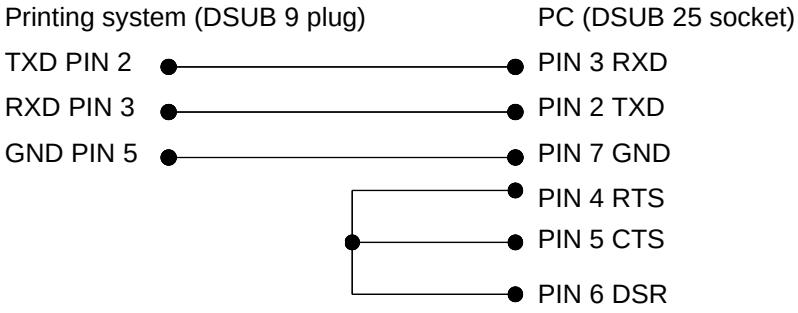
1 Serial Data Transmission

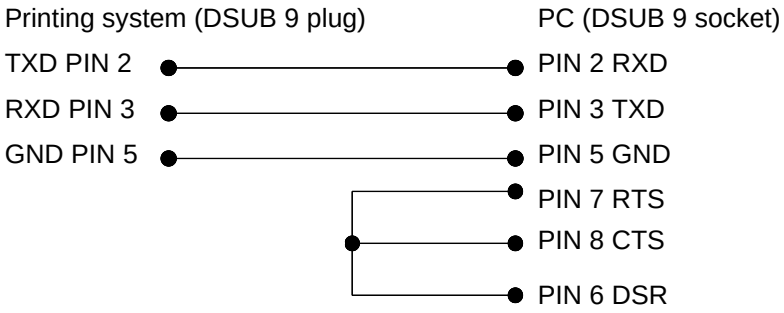
1.1 Connector Assignment (9-pin DSUB Socket)

Pin	Signal	Description
2	T x D	Transmitting data line
3	R x D	Receiving data line
5	GND	GND signal
7	CTS	HW handshake
8	RTS	HW handshake

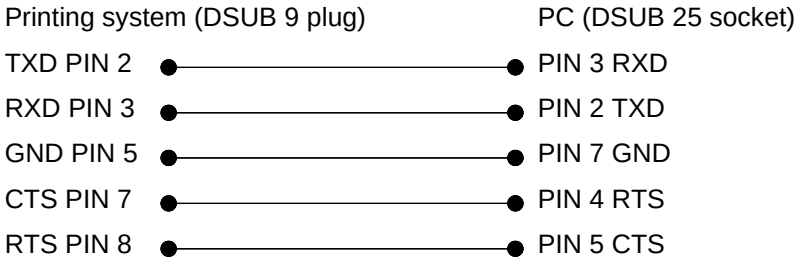
1.2 Connection Plan RS232

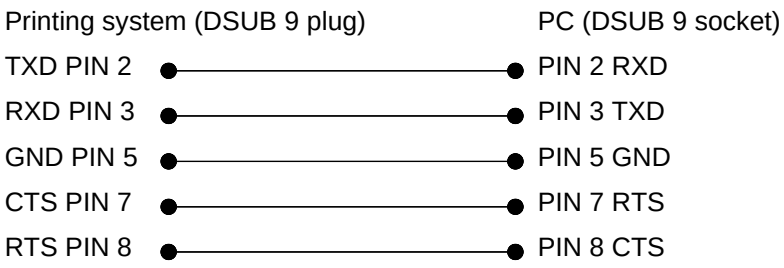
Software Handshake





Hardware Handshake





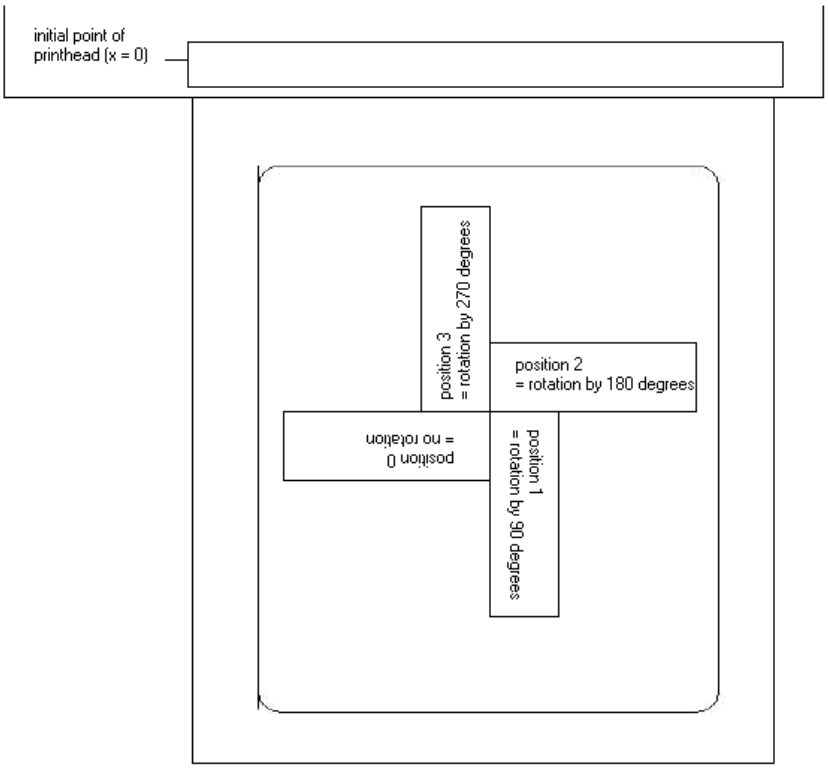
2 Parallel Data Transmission

2.1 Connection Plan

Signal Pin no.	Signal name	Direction	Function
1	$\overline{\text{STROBE}}$	(Input)	The $\overline{\text{STROBE}}$ signal indicates that data can be received. The impulse width to the receiving line has to be 0,5 µs at least.
2	DATA 0	(Input)	The signals are data bits sent to the direct print module. A HIGH level corresponds to logical 1 and a LOW level to logical 0.
3	DATA 1	(Input)	
4	DATA 2	(Input)	
5	DATA 3	(Input)	
6	DATA 4	(Input)	
7	DATA 5	(Input)	
8	DATA 6	(Input)	
9	DATA 7	(Input)	
10	ACK/	(Output)	An impulse of approx. 12 µs confirms data input for a LOW level and signalizes the further listening watch of the direct print module.
11	BUSY	(Output)	A HIGH level indicates that the direct print module cannot receive any data. On the following conditions the signal HIGH is possible: 1) for data input (impulse for each sign) 2) during a printing process 3) in Offline status 4) for printing systems failures
12	PE	(Output)	A HIGH level indicates that paper is used up.
13	SELECT	(Output)	High Online
14	AUTOFEED		
15	FAULT/	(Output)	Signal goes to LOW, in case 1) the paper is used up 2) the direct print module is Offline or 3) an error occurs.
16	INIT/	(Input)	A LOW level initializes the direct print module
17	SELECTIN/	(Input)	A LOW level informs the direct print module to be addressed
18-25	GND		

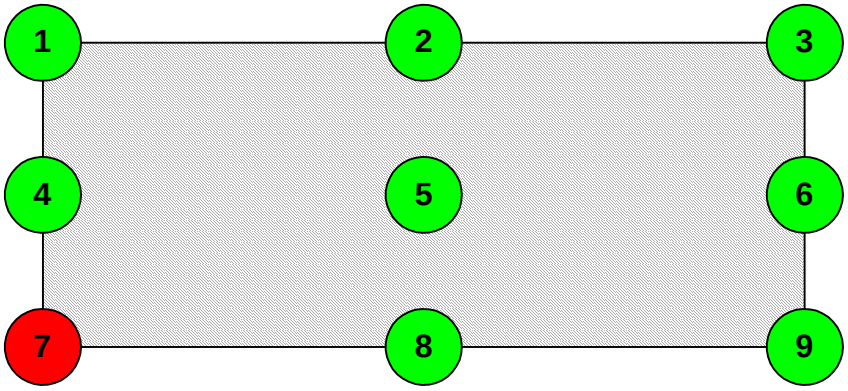
3 Text, Bar Code, Graphic

3.1 Definition of Rotation



3.2 Definition of Datum Point

The so-called datum point is the relation point for indication of position. In the meantime the datum point is also the point at which the selected object is rotated.
To determine the datum point in the mask sets, the possible datum points are numbered from left top (1) to right bottom (9). The default datum point is left bottom (7). This datum point is also used even if no indication is found in the mask set.



4 Data Format

The data format consists of four parties:

- Mask set
- Text
- Graphic
- Command

For a n-line layout the following has to be transmitted:

- n - mask sets
- n - text sets
- n - graphic sets (if necessary)
- 1 - command set

NOTICE!

The command set always has to be transmitted at the end!

To each text on a layout belong one MASK SET and one TEXT SET with the same field number.

To each code on a layout belong one MASK SET, one TEXT SET and one CODE SET with the same field number.

To each box or line on a layout belongs only one MASK SET.

To each graphic on a layout belong several GRAPHIC SETS according to its size res. height, e.g. a graphic with a height of 10 mm needs 80 graphic sets.

Examples

Layout with 3 lines of text:	3 mask sets 3 text sets 1 command set
Layout with 2 lines of text, 1 box and 3 lines	6 mask sets 2 text sets 1 command set

For ALL data sets the following is valid:

Each set starts with
SOH = start of header → HEX format 01

Each set ends with
ETB = end of data transmission block → HEX-Format 17

Alternatively, the start character SOH can be set to $5E_{Hex}$, the end character ETB to $5F_{Hex}$. This is necessary if the connected system (e.g. UNIX) cannot transfer control signs.

All other data sets → ASCII format, but they will be transmitted as hexadecimal characters.

Example

A = identification of mask set - transmission: 41_{HEX}

n = field number '01' - transmission: 30_{HEX}, 31_{HEX}

4.1 Explication

x coordinate:

Distance from right layout rim in mm
Measured from the right layout rim up to the lower left point of the corresponding line

y coordinate:

Distance from upper layout rim in mm
Measured from the beginning of the layout down to the lower left point of the corresponding line

Bitmap fonts (not proportional)

01 = Font 01	0,8 x 1,1 mm	127 characters
02 = Font 02	1,2 x 1,7 mm	255 characters
03 = Font 03	1,8 x 2,6 mm	255 characters
04 = Font 04	4,0 x 5,6 mm	127 characters
05 = Font 05	1,8 x 3,2 mm (descender)	255 characters
06 = Font 06	1,5 x 2,9 mm	127 characters
07 = Font 07	1,2 x 2,2 mm (descender)	255 characters

Bitmap fonts (proportional)

21 = Font 21	(1,0; 13)	255 characters
22 = Font 22	(1,8; 21)	255 characters
23 = Font 23	(2,6; 31)	255 characters
24 = Font 24	(5,6; 67)	255 characters
28 = Font 28	(4,0; 48)	255 characters
29 = Font 29	(0,8; 9)	255 characters

NOTICE!

In order to reach best print results it is recommended always to choose the biggest possible font.

Vector fonts (proportional)

When in mode 'proportional text', the height and width of text have to be entered in mm.
These values refer to the capital 'M', i.e. the values of other characters are changing in proportion.

Vector fonts (autoscale)

When in autoscale mode, height and width of text has to be entered in mm.
The height of the text refers to all capital letters. When using small characters and descenders the height is changing in proportion. When entering the width, the complete file has to be considered. The text will be adjusted automatically, which means that the width of the characters is changing.

4.2 Definition of Field Attributes/Field Properties (optional)

Explanation

Additionally to mask set 'AM[ ] …' the possibility was created to define further field properties. In order to achieve a high flexibility, the field properties received own names/identifications. Therefore the sequence as well as the number of field properties is free. If necessary, the mask set 'AC[ ]' is transferred additionally to mask set 'AM[ ]' to the direct print module.

Structure mask set

(SOH)AC[ ]at1=*value*;at2= *value*;…(ETB)

Attribute (at):	Description
	ITF 14 (see page 22)
BT	bearer bar type
BW	bearer bar width
QZ	quiet zone in 1/100 mm
	Field name (see page 14)
NAME	definition of field name
	Field number (see page 18)
FN	Free definable field number

This table is constantly extended. The current version is available on demand.

4.3 Field Name

Application (customized)

When direct print modules are connected to a computer system or machine controls, there is often the requirement that variable data is to be inserted into an existing layout. This data contents come from the superordinate computer system (database) or a machine control (e.g. PLC, scale, ERP system, etc.). Basically, it was always possible to integrate variable data into a 'loaded' layout (mask). The access to certain fields has been effected via the field index, i.e. a consecutive number. This field index is generated by Labelstar Office and can also change with layout changes, whereby the data allocation to the computer system/control is no longer correct.

Example

Print data

...

// TEXT (1/100 mm)

(SOH)**AM[1]2405;803;0;1;2;4;1;1;0**(ETB)

(SOH)**BM[1]Feld 1**(ETB)

// TEXT (1/100 mm)

(SOH)**AM[2]421;856;0;1;2;4;1;1;0**(ETB)

(SOH)**BM[2]Feld 2**(ETB)

// LINES: 2

...

The print data contains the definitions for the two text fields. The field index is always in **'[ ]'** of the mask or text setting.

If the text field 'Feld 1' is deleted on the layout and then recreated, it gets a new index. In this case '2'. The text field 'Feld 2' gets the index '1'. As a result, an assignment via the field index is used only to a limited extend, without manual post-processing of the layout data.

Explanation

As an alternative to the field index, the assignment can also be made via the field name. A change in the field index has no longer any influence, and a changed layout is still filled in the right places with variable data of the computer system/control system.

Labelstar Office: The print data is supplemented by the following line:

(SOH)**AC[1]NAME="*Field name*"**(ETB)

The field content defined via the text block can be changed by the computer system/control with the following command:

(SOH)**BV[*Field name*]Feld 2**(ETB)

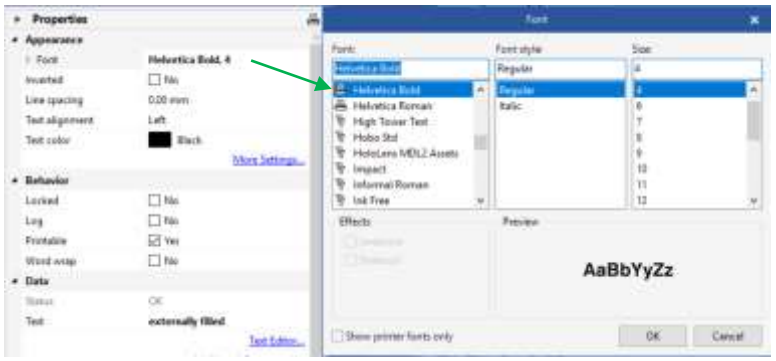
This results in the following standard procedure for the connection to a high-level control and/or computer system.

Layout design with Labelstar Office

The field names are automatically transferred by Labelstar Office.

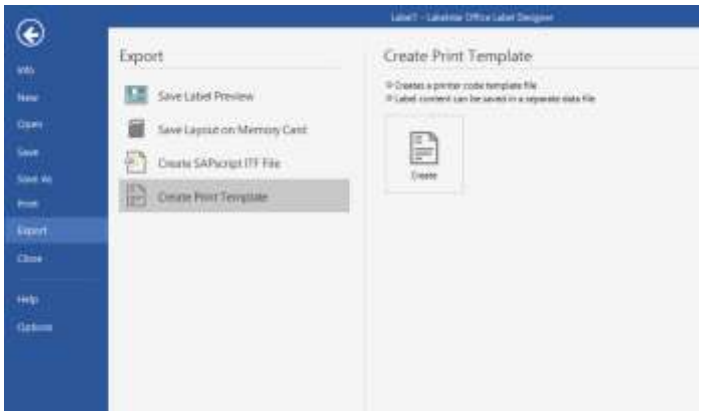
The desired field name (Field1) is entered in the properties of the text field.

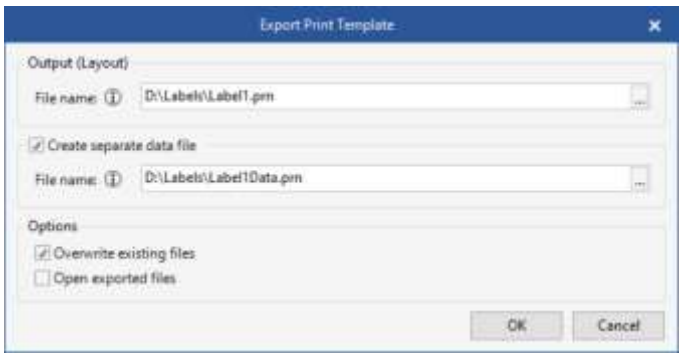
For text fields, a printer-internal font must be used. The device-internal fonts are marked by a printer symbol in the list.



Export to a print file and save the layout in the external controller

When the layout design is finished, the layout is exported to a print file. For this, Labelstar Office uses the function **File – Export – Create Print Template**.



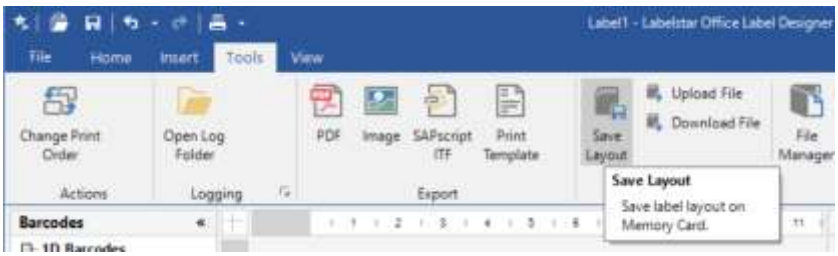


The option **Create separate data file** must be selected, otherwise the line (SOH)**FBC---r--------**(ETB) is included in the print file, which would immediately release a print procedure.

By starting a print procedure, this print file (layout definition / mask definition) is transferred from the controller/computer system to the direct print module first.

Save the layout on the memory card of the direct print module

As an alternative to 'Export to a print file' the layout is saved on the memory card of the direct print module. For this, the memory card tool from Labelstar Office can be used.



The layout must be called by the controller/computer system **before** filling the variable fields.

The following parameter set is used:

(SOH)**FMA---r*filename***(ETB)

The path name is determined when saving and possibly contains a path.
Example: "A:\Standard\eti1".

Filling the variable fields by the controller/computer system

The higher-level control can select the variable fields by the field names and set the contents. Subsequently, the print job is restarted.

Example

(SOH)**FMB---r*filename***(ETB)	Loading the layout from mc
(SOH)**BV[*ArtBez*]screws**(ETB)	Filling the field "ArtBez" with "screws"
(SOH)**BV[*ArtNr*]123456789**(ETB)	Filling the field "ArtNr" with "132456789"
(SOH)**FBC---r--------**(ETB)	Start printing

4.4 Field Selection by Free Definable Field Number

With the following described attribute, it is possible to assign a free definable field number to a field. This field number does not have to be clear, i.e. several fields can have the same field number. In this way the same field contents can be assigned to different fields.

The following attribute identification is defined:

Attribute: **FN**
Description: free definable field number

After the field number was assigned with AC mask statement,

(SOH)AC[n]FN=nr(ETB)

n = field index
nr = free definable field number

it is possible to access to the field and/or the fields with the new BF text statement:

(SOH)BF[nr]text(ETB)

nr = field number
text = field contents

Example

```
// Assignment of field number field 1 and field 2
(SOH)AM[1]1000;2500;0;4;2;7;400;400;0(ETB)
(SOH)AC[1]FN=100(ETB)
(SOH)AM[2]2000;2500;0;30;2;4000;9;3;0;1(ETB)
(SOH)AC[2]FN=100(ETB)

// Access to field 1 and field 2 by field number
(SOH)BF[100]1234567890(ETB)
```

5 Mask Set

5.1 Text

AM[n]y;x;p;a;d;z;dy;dx;lp;dp	
A	identification for mask set
M	identification for protocol version
n	field number
y	Y coordinate in 1/100 mm
x	X coordinate in 1/100 mm
p	identification for phantom field 0 = print 1 = no print
a	identification for field type 1 = bitmap font 2 = bitmap font inverse 4 = vector font 5 = vector font autoscale 6 = vector font inverse 7 = vector font autoscale inverse
d	rotation 0 = 0° 2 = 180° 1 = 90° 3 = 270°
z	**character set not proportional bitmap fonts (1+2)** 01 = FONT 01 0,8 x 1,1 mm 127 characters 02 = FONT 02 1,2 x 1,7 mm 255 characters 03 = FONT 03 1,8 x 2,6 mm 255 characters 04 = FONT 04 4,0 x 5,6 mm 127 characters 05 = FONT 05 1,8 x 3,2 mm - descender 255 characters 07 = FONT 07 1,2 x 2,2 mm - descender 255 characters **character set proportional bitmap fonts (1+2)** 21 = FONT 21 (1,0; 13) 255 characters 22 = FONT 22 (1,8; 21) 255 characters 23 = FONT 23 (2,6; 31) 255 characters 24 = FONT 24 (5,6; 67) 255 characters 28 = FONT 28 (4,0; 48) 255 characters 29 = FONT 29 (0,8; 9) 255 characters **character set vector fonts (4-7)** 01 = Helvetica Bold 02 = Helvetica Bold italics 03 = Helvetica Roman 04 = Helvetica Roman italics 05 = Swiss Light 06 = Swiss Light italics 07 = Baskerville 08 = Baskerville italics 09 = Brush Script 10 = Brush Script italics 11 = Monospace 12 = Monospace italics 17 = OCR-A 18 = OCR-A italics 19 = OCR-B 20 = OCR-B italics

dy	extension in direction Y bitmap fonts — factor 0…9 vector fonts — character size in 1/100 mm vector fonts autoscale — field height
dx	extension in direction X bitmap fonts — factor 0-9 vector fonts — character size in 1/100 mm vector fonts autoscale — field width
lp	distance between single characters in 1/100 mm
dp	datum point 1 = left top 2 = centre top 3 = right top 4 = left centre 5 = centre centre 6 = right centre 7 = left bottom (default) 8 = centre bottom 9 = right bottom

5.2 One-Dimensional Bar Code

AM[n]y;x;p;a;d;h;v1;v2;pz;z;dp	
A	identification for mask set
M	identification for protocol version
n	Field number
y	Y position in 1/100 mm
x	X position in 1/100 mm
p	identification for phantom field 0 = print 1 = no print
a	Identification for field type 30 = Code 39 31 = Code 2/5 interleaved 32 = EAN 8 33 = EAN 13 34 = UPC A 35 = UPC E 36 = CODABAR 37 = Code 128 38 = EAN ADD ON 39 = GS1-128 40 = Code 93 41 = PZN 7 42 = 2/5 Industrie 43 = Leitcode 44 = Identcode 46 = Code 39 extended 47 = Code 128 A 48 = Code 128 B 49 = Pharmacode 60 = PZN 8 62 = USPS Intelligent Mail 63 = POSTNET
d	Rotation 0 = 0° 1 = 90° 2 = 180° 3 = 270°
h	symbol height in 1/100 mm
v1	relation 1; module width 'THICK'
v2	relation 2; module width 'THIN' and/or SC factor
pz	check digit calculation 0 = no check digit calculation 1 = check digit calculation 4 = inverse - no check digit calculation 5 = inverse - check digit calculation
z	human readable line 0 = no human readable line 1 = with human readable line
dp	datum point 1 = left top 2 = centre top 3 = right top 4 = left centre 5 = centre centre 6 = right centre 7 = left bottom (default) 8 = centre bottom 9 = right centre

5.3 ITF Bar Code

AM[n]y;x;p;a;d;h;v1;v2;pz;z;dp	
A	identification for mask set
M	identification for protocol version
n	Field number
y	Y position in 1/100 mm
x	X position in 1/100 mm
p	identification for phantom field 0 = print 1 = no print
a	identification for field type 56 = ITF 14
d	rotation 0 = 0° 1 = 90° 2 = 180° 3 = 270°
h	symbol height in 1/100 mm
v1	relation 1; module width 'THICK'
v2	relation 2; module width 'THIN' and/or SC factor
pz	check digit calculation 0 = no check digit calculation 1 = check digit calculation 4 = inverse - no check digit calculation 5 = inverse - check digit calculation
z	human readable line 0 = no human readable line 1 = with human readable line
dp	datum point 1 = left top 2 = centre top 3 = right top 4 = left centre 5 = centre centre 6 = right centre 7 = left bottom (default) 8 = centre bottom 9 = right centre

In order to print the bearer bars of an ITF 14 barcode, the following additional properties for Code 2/5 interleaved must be set:

For this the following field properties are determined:

Property identifier	Description
BT	bearer bar type 0 = no bars 1 = above/below 2 = rectangle
BW	bearer bar width in 1/100 mm
QZ	quiet zone in 1/100 mm

Example

```
// BARCODE (1/100 mm)
(SOH)AM[1]4498;7076;0;31;2;3000;12;4;0;1;3(ETB)
(SOH)AC[1]BT=2;BW=150;QZ=600(ETB)
(SOH)BM[1]1234567890123(ETB)
```

5.4 PDF417

AM[n]y;x;p:a;d;s;rw;rh;ec;z;dp;c;r	
A	identification for mask set
M	identification for protocol version
n	Field number
y	Y position in 1/100 mm
x	X position in 1/100 mm
p	identification for phantom field 0 = print 1 = no print
a	identification for field type 50 = PDF417
d	rotation 0 = 0° 1 = 90° 2 = 180° 3 = 270°
s	symbol size
rw	relation width
rh	relation height
ec	error correction level 0 - ECC Level = 0 1 - ECC Level = 2 2 - ECC Level = 6 3 - ECC Level = 14 4 - ECC Level = 30 5 - ECC Level = 62 6 - ECC Level = 126 7 - ECC Level = 254 8 - ECC Level = 510
z	style 0 = standard 1 = truncated 2 = naked 3 = bare
dp	datum point 1 = left top 2 = centre top 3 = right top 4 = left centre 5 = centre centre 6 = right centre 7 = left bottom (default) 8 = centre bottom 9 = right bottom
c	number of columns 0 = automatic, 1-30
r	number of rows 0 = automatic, 3-90

5.5 MAXICODE

AM[n]y;x;p;a;d;0;sn;ns;m;0;dp	
A	identification for mask set
M	identification for protocol version
n	field number
y	Y position in 1/100 mm
x	X position in 1/100 mm
p	identification for phantom field 0 = print 1 = no print
a	identification for field type 51 = MAXICODE
d	rotation 0 = 0° 1 = 90° 2 = 180° 3 = 270°
0	dummy
sn	symbol number
ns	quantity of symbols
m	mode 2 = Structured Message (US Carrier) 3 = Structured Message (International Carrier) 4 = Default message
0	dummy
dp	datum point 1 = left top 2 = centre top 3 = right top 4 = left centre 5 = centre centre 6 = right centre 7 = left bottom (default) 8 = centre bottom 9 = right bottom

5.6 DataMatrix

AM[n]y;x;p;a;d;s;aw;ah;ec;f;dp	
A	identification for mask set
M	identification for protocol version
n	field number
y	Y position in 1/100 mm
x	X position in 1/100 mm
p	identification for phantom field 0 = print 1 = no print
a	identification for field type 52 = DataMatrix
d	rotation 0 = 0° 1 = 90° 2 = 180° 3 = 270°
s	symbol size in 1/100 mm
aw	relation width
ah	relation height
ec	Error Correction 0 - ECC Type = 0 ECC Level = 0 Overhead = 0 % 1 - ECC Type = 2* ECC Level = 40 Overhead = 33 % 2 - ECC Type = 3 ECC Level = 50 Overhead = 25 % 3 - ECC Type = 6 ECC Level = 80 Overhead = 33 % 4 - ECC Type = 8 ECC Level = 100 Overhead = 50 % 5 - ECC Type = 9* ECC Level = 110 Overhead = 75 % 6 - ECC Type = 10* ECC Level = 120 Overhead = 50 % 7 - ECC Type = 11* ECC Level = 130 Overhead = 67 % 8 - ECC Type = 12 ECC Level = 140 Overhead = 75 % 9 - ECC Type = 26 ECC Level = 200 Overhead = 0 %
f	format ID of data 0 - Format ID = 11 (numeric, 2000 characters)* 1 - Format ID = 1 (numeric, 500 characters) 2 - Format ID = 2 (alphabetical, 500 characters) 3 - Format ID = 3 (alphabetical + pointers, 500 characters) 4 - Format ID = 4 (alphanumeric, 500 characters) 5 - Format ID = 5 (7 Bit, 500 characters) 6 - Format ID = 6 (8 Bit, 500 characters) 7 - Format ID = 7 (pre-programmed, 500 characters)* 8 - Format ID = 12 (alphabetical, 2000 characters) 9 - Format ID = 14 (alphanumeric, 2000 characters)
dp	datum point 1 = left top 2 = centre top 3 = right top 4 = left centre 5 = centre centre 6 = right centre 7 = left bottom (default) 8 = centre bottom 9 = right bottom

* not supported

5.7 GS1 DataMatrix

AM[n]y;x;p;a;d;s;aw;ah;ec;f;dp	
A	identification for mask set
M	identification for protocol version
n	field number
y	Y position in 1/100 mm
x	X position in 1/100 mm
p	identification for phantom field 0 = print 1 = no print
a	identification for field type 59 = GS1 DataMatrix
d	rotation 0 = 0° 1 = 90° 2 = 180° 3 = 270°
s	symbol size in 1/100 mm
aw	relation width
ah	relation height
ec	Error Correction 0 - ECC Type = 0 ECC Level = 0 Overhead = 0 % 1 - ECC Type = 2* ECC Level = 40 Overhead = 33 % 2 - ECC Type = 3 ECC Level = 50 Overhead = 25 % 3 - ECC Type = 6 ECC Level = 80 Overhead = 33 % 4 - ECC Type = 8 ECC Level = 100 Overhead = 50 % 5 - ECC Type = 9* ECC Level = 110 Overhead = 75 % 6 - ECC Type = 10* ECC Level = 120 Overhead = 50 % 7 - ECC Type = 11* ECC Level = 130 Overhead = 67 % 8 - ECC Type = 12 ECC Level = 140 Overhead = 75 % 9 - ECC Type = 26 ECC Level = 200 Overhead = 0 %
f	format ID of data 0 - Format ID = 11 (numeric, 2000 characters)* 1 - Format ID = 1 (numeric, 500 characters) 2 - Format ID = 2 (alphabetical, 500 characters) 3 - Format ID = 3 (alphabetical + pointers, 500 characters) 4 - Format ID = 4 (alphanumeric, 500 characters) 5 - Format ID = 5 (7 Bit, 500 characters) 6 - Format ID = 6 (8 Bit, 500 characters) 7 - Format ID = 7 (pre-programmed, 500 characters)* 8 - Format ID = 12 (alphabetical, 2000 characters) 9 - Format ID = 14 (alphanumeric, 2000 characters)
dp	datum point 1 = left top 2 = centre top 3 = right top 4 = left centre 5 = centre centre 6 = right centre 7 = left bottom (default) 8 = centre bottom 9 = right bottom

* not supported

5.8 CODABLOCK F

AM[n]y;x;p;a;d;h;nc;nl;m;s;dp	
A	identification for mask set
M	identification for protocol version
n	field number
y	Y position in 1/100 mm
x	X position in 1/100 mm
p	identification for phantom field 0 = printout 1 = np printout
a	identification for field type 53 = CODABLOCK F
d	rotation 0 = 0° 1 = 90° 2 = 180° 3 = 270°
h	line height in symbol
nc	quantity of characters/line
nl	quantity of lines
m	mode
s	module size
dp	datum point 1 = left top 2 = centre top 3 = right top 4 = left centre 5 = centre centre 6 = right centre 7 = left bottom (default) 8 = centre bottom 9 = right bottom

5.9 GS1 DataBar (RSS Code)

AM[n]y;x;p;a;d;s;m;k;t;0;dp	
A	identification for mask set
M	identification for protocol version
n	field number
y	Y position in 1/100 mm
x	X position in 1/100 mm
p	identification for phantom field 0 = print 1 = no print
a	identification for field type 54 = GS1 DataBar (RSS)
d	rotation 0 = 0° 1 = 90° 2 = 180° 3 = 270°
s	number of segments per line [2…22]
m	module width [1 …12]
k	separator height [1,2]
t	symbol type 1 = GS1 DataBar Omnidirectional (RSS-14) 2 = GS1 DataBar Truncated (RSS-14 Truncated) 3 = GS1 DataBar Stacked (RSS-14 Stacked) 4 = GS1 DataBar Stacked Omnidirectional (RSS-14 Stacked Omnidirectional) 5 = GS1 DataBar Limited (RSS Limited) 6 = GS1 DataBar Expanded (RSS Expanded)
0	not used
dp	datum point 1 = left top 2 = centre top 3 = right top 4 = left centre 5 = centre centre 6 = right centre 7 = left bottom (default) 8 = centre bottom 9 = right bottom

5.10 QR Code

AM[n]y;x;p;a;d;mo;cs;ms;cw;ec;dp	
A	identification for mask set
M	identification for protocol version
n	field number
y	Y position in 1/100 mm
x	X position in 1/100 mm
p	identification for phantom field 0 = print 1 = no print
a	identification for field type 57 = QR Code
d	rotation 0 = 0° 1 = 90° 2 = 180° 3 = 270°
mo	code model 1 = Code Model 1 2 = Code Model 2
cs	character set N = numeric A = alphanumeric B = 8-bit byte K = kanji
ms	masking -1 = auto 0-7 = mask x 8 = no masking
cw	line width in 1/100 mm per module possible values: 0-800
ec	error correction (restoring capacity) L = 7 % M = 15 % Q = 25 % H = 30 %
dp	datum point 1 = left top 2 = centre top 3 = right top 4 = left centre 5 = centre centre 6 = right centre 7 = left bottom (default) 8 = centre bottom 9 = right bottom

5.11 Aztec Code

AM[n]y;x;p;a;d;h;f;ec;m;0;dp	
A	identification for mask set
M	identification for protocol version
n	field number
y	Y position in 1/100 mm
x	X position in 1/100 mm
p	identification for phantom field 0 = print 1 = no print
a	identification for field type 61 = Aztec Code
d	rotation 0 = 0° 1 = 90° 2 = 180° 3 = 270°
h	symbol size in 1/100 mm (max 1 cm)
f	format 0 = Auto 1 = C15xC15 Compact 2 = C19xC19 Compact 3 = C23xC23 Compact 4 = C27xC27 Compact 5 = C19xC19 6 = C23xC23 7 = C27xC27 8 = C31xC31 9 = C37xC37 10 = C41xC41 11 = C45xC45 12 = C49xC49 13 = C53xC53 14 = C57xC57 15 = C61xC61 16 = C67xC67 17 = C71xC71 18 = C75xC75 19 = C79xC79 20 = C83xC83 21 = C87xC87 22 = C91xC91 23 = C95xC95 24 = C101xC101 25 = C105xC105 26 = C109xC109 27 = C113xC113 28 = C117xC117 29 = C121xC121 30 = C125xC125 31 = C131xC131 32 = C135xC135 33 = C139xC139 34 = C143xC143 35 = C147xC147 36 = C151xC151
ec	error correction (only if format = 0) 1 = 10 % 2 = 23 % 3 = 36 % 4 = 50 %
m	mode 0 = data 1 = runes (figures 0-255) 2 = Unicode (8 Bit ASCII) 3 = GS1 (not yet available)
0	dummy
dp	datum point 1 = left top 2 = centre top 3 = right top 4 = left centre 5 = centre centre 6 = right centre 7 = left bottom (default) 8 = centre bottom 9 = right bottom

5.12 Rectangle

AM[n]y;x;p;a;h;b;s;m;dp	
A	identification for mask set
M	identification for protocol version
n	field number
y	Y position in 1/100 mm
x	X position in 1/100 mm
p	identification for phantom field 0 = print 1 = no print
a	identification for field type 10 = rectangle
h	rectangle height in 1/100 mm
b	rectangle height in 1/100 mm
s	line width in 1/100 mm
m	line type; 1 digit
dp	datum point 1 = left top 2 = centre top 3 = right top 4 = left centre 5 = centre centre 6 = right centre 7 = left bottom (default) 8 = centre bottom 9 = right bottom

5.13 Line

AM[n]y;x;p;a;d;l;s;m;dp	
A	identification for mask set
M	identification for protocol version
n	field number
y	Y position in 1/100 mm
x	X position in 1/100 mm
p	identification for phantom field 0 = printout 1 = no printout
a	identification for field type 11 = line
d	rotation 0 = horizontal 1 = vertical
l	length in 1/100 mm
s	line width in 1/100 mm
m	line type; 1 digit
dp	datum point 1 = left top 2 = centre top 3 = right top 4 = left centre 5 = centre centre 6 = right centre 7 = left bottom (default) 8 = centre bottom 9 = right bottom

5.14 Internal Graphic

AM[n]y;x;p;a;d;dy;dx;dp	
A	identification for mask set
M	identification for protocol version
n	field number
y	Y position in 1/100 mm
x	X position in 1/100 mm
p	identification for phantom field 0 = print 1 = no print
a	identification for field type 3 = internal graphic
d	rotation 0 = 0° 1 = 90° 2 = 180° 3 = 270°
dy	rotation in direction Y
dx	rotation in direction X
dp	datum point 1 = left top 2 = centre top 3 = right top 4 = left centre 5 = centre centre 6 = right centre 7 = left bottom (default) 8 = centre bottom 9 = right bottom

6 Text Set

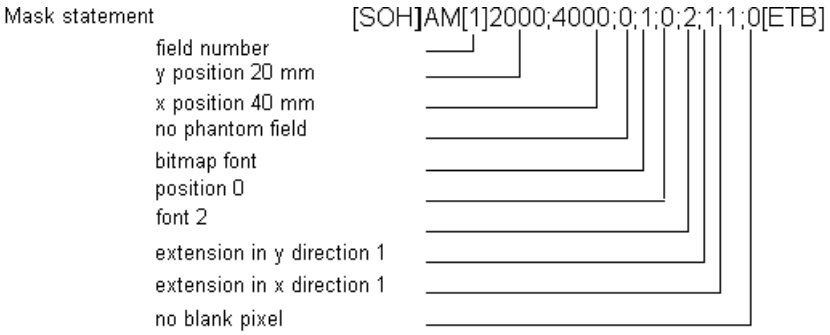
BM[n]text	
B	identification for text set
M	identification for extended protocol
n	field number
text	data contents, text

BV[n]text	
B	identification for text set
V	identification for selection by field name
n	field name
text	data contents, text

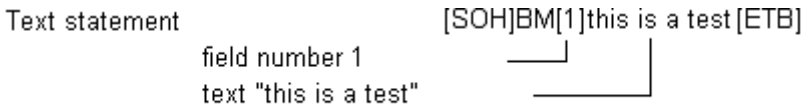
BF[n]text	
B	identification for text set
F	identification for selection by free definable field number
n	field number
text	data contents, text

6.1 Examples

Mask set



Texts set



Text set with variable definition:

[SOH]BM[125]=CN(0,0,3,1,1)000[ETB]

Example layout

ASCII data	Identification
⊗AM[1]3600;4600;0;33;0;1500;0;4;1;1⊕ $^{C}_{R}$ $^{L}_{F}$	mask set for bar code
⊗BM[1]444444444444⊕ $^{C}_{R}$ $^{L}_{F}$	appropriate text set
⊗AM[2]600;4700;0;4;0;1;300;200;24⊕ $^{C}_{R}$ $^{L}_{F}$	five mask sets vector font / proportional font
⊗AM[3]600;3100;0;4;0;1;400;300;24⊕ $^{C}_{R}$ $^{L}_{F}$	
⊗AM[4]1100;4700;0;4;0;1;400;300;24⊕ $^{C}_{R}$ $^{L}_{F}$	
⊗AM[5]1800;4700;0;4;0;1;300;200;24⊕ $^{C}_{R}$ $^{L}_{F}$	
⊗AM[6]1900;3700;0;4;0;1;600;400;24⊕ $^{C}_{R}$ $^{L}_{F}$	
⊗BM[2]Art.Nr. ⊕ $^{C}_{R}$ $^{L}_{F}$	five appropriate text sets
⊗BM[3]44444⊕ $^{C}_{R}$ $^{L}_{F}$	
⊗BM[4]Artikelbezeichnung⊕ $^{C}_{R}$ $^{L}_{F}$	
⊗BM[5]DM⊕ $^{C}_{R}$ $^{L}_{F}$	
⊗BM[6]99,-- ⊕ $^{C}_{R}$ $^{L}_{F}$	
⊗FBA000r06000000⊕ ⊗FBBA00r00001000⊕ ⊗FBC000r00000000⊕	number of lines number of items start

: graphic data in PCX format
⊗: SOH (1_{hex} bzw $5E_{hex}$)
⊕: ETB (17_{hex} bzw. $5F_{hex}$)
$^{C}_{R:}$ CarrigeReturn ($0D_{hex}$)
$^{L}_{F}$: LineFeed ($0A_{hex}$)

7 Graphic Set

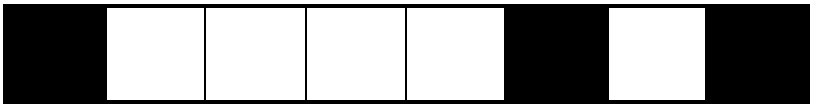
7.1 General Graphic Format

This format is supported by all our printing systems but note that a 8 bit transmission is absolute necessary.

SOH	D	p	p	p	p	lb	lb	lb	b	b	b	gb……	ETB

			min.	max.
D	=	identification for graphic set		
p	=	pixel line from above	'0000'	'1900'
lb	=	1. byte from left	'000'	'100'
b	=	quantity of bytes	'1'	'100'
gb	=	graphic bytes		

Graphic byte



1 graphic bit = 0,083 x 0,083 mm

7.2 Graphic in PCX Format

It is possible to transfer graphic data as a PCX-file (e.g. PaintBrush) to the printing system. With this type of data transfer the PCX-file is transferred in a compressed form. Hereby the RLE-procedure is used and therefore the graphic data were reduced by approx. 30 %. This means that the effective transferring time for 300 dpi devices is cut in halves.

To set the direct print module ready for receiving PCX-data the protocol has to be switched over and hereby the following command set will be defined:

SOH	A	X	n	n	n	y	y	y	y	y	y	x	x	x	x	x	x	m	dp	ETB

n	Index of transferred graphic to printing system internal maintenance at present not processed (000)
y	Y coordinate of graphic in 1/100 mm
x	X coordinate of graphic in 1/100 mm
m	Mode 0 = standard (background is overwritten) Mode 1 = transparency (background is maintained) Mode 2 = inverse (background is overwritten) Mode 3 = inverse transparency (background is maintained)
dp	datum point 1 = left top 2 = centre top 3 = right top 4 = left centre 5 = centre centre 6 = right centre 7 = lleft bottom (default) 8 = centre bottom 9 = right bottom

- It is recommended to observe that directly after the final sign (ETB) no separator res. fill character such as $^{C}_{R}$ $^{L}_{F}$ is indicated.
- The direct print module supports the following PCX versions: 5, 3, 2 and 0.
- It is necessary that the corresponding PCX-file is available as monochrome (black/white).
- The graphic has to be available in the original size as the direct print module is not able to change the size by itself.

NOTICE!

Before print start, indicated by parameter set 'FBC', the definition of field number, lines and pieces has to be effected via the parameter sets (FBA res. FBB).

7.3 Example PCX File

-*** PCX_GRAPHIC-INFO ***-

⊗AX0010015300100941⊕##

⊗AM[1]3600;4600;0;33;0;1500;0;4;1;1⊕ $^{C}_{R}$ $^{L}_{F}$	mask set for bar code
⊗BM[1]444444444444⊕ $^{C}_{R}$ $^{L}_{F}$	appropriate text set
⊗AM[2]600;4700;0;4;0;1;300;200;24⊕ $^{C}_{R}$ $^{L}_{F}$ ⊗AM[3]600;3100;0;4;0;1;400;300;24⊕ $^{C}_{R}$ $^{L}_{F}$ ⊗AM[4]1100;4700;0;4;0;1;400;300;24⊕ $^{C}_{R}$ $^{L}_{F}$ ⊗AM[5]1800;4700;0;4;0;1;300;200;24⊕ $^{C}_{R}$ $^{L}_{F}$ ⊗AM[6]1900;3700;0;4;0;1;600;400;24⊕ $^{C}_{R}$ $^{L}_{F}$	five mask set vector font / proportional font
⊗BM[2]Art.Nr. ⊕ $^{C}_{R}$ $^{L}_{F}$ ⊗BM[3]44444⊕ $^{C}_{R}$ $^{L}_{F}$ ⊗BM[4]Artikelbezeichnung⊕ $^{C}_{R}$ $^{L}_{F}$ ⊗BM[5]DM⊕ $^{C}_{R}$ $^{L}_{F}$ ⊗BM[6]99,-- ⊕ $^{C}_{R}$ $^{L}_{F}$	five appropriate text sets
⊗FBA00r06000000⊕ ⊗FBBA00r00001000⊕ ⊗FBC000r00000000⊕	set number of lines (FBA…) set quantity (FBBA…) start print order (FBC…)

: Grafikdaten im PCX Format
⊗: SOH (1_{hex} bzw $5E_{hex}$)
⊕: ETB (17_{hex} bzw. $5F_{hex}$)
$^{C}_{R:}$ CarrigeReturn ($0D_{hex}$)
$^{L}_{F}$: LineFeed ($0A_{hex}$)

8 Variables

8.1 Set Structure

SOH	BM	[n]	=	v	v	(	p1	p2	p…	pn	)	t1	t2	t…	t70	ETB

=	start of function
vv	variable type
	SC link field
	CN counter
	CC extended counter
	CL date/time
	CU currency variable
	SH shift variable
	MD memory card data
(	start of variable parameter block
p1…pn	variable parameter
)	end of variable parameter block

NOTICE!

In case you want to print a text which corresponds exactly to the variable definition then you have to place '!' before.

SOH	BM	[n]	!	=	v	v	(	p1	p2	p…	pn	)	t1	t2	t…	t70	ETB

8.2 Link Field

SOH	BM	[n]	=	S	C	(	p1	;	p2	;	p…	;	pn	)	t1	t2	t…	t70	ETB

= SC	identification of link field
p1…pn	identification of link elements (field number or constant text) field number is entered without leading '0' constant text is included in " but these marks are not printed

NOTICE!

Reference fields can be constant text or variables but no link fields.

Example

=SC(1;2;3) --> Printout: Field1Field2Field3

=SC(1;“constant“;2) --> Printout: Field1constantField2

8.3 Counter

SOH	BM	[n]	=	C	N	(	t	;	m	;	c	;	+/-	s	;	i	;	h	;	r	)	t1	t2	t…	t70	ETB

= CN	identification counter
t	type of counter 0 numerical 1 letters only 2…36 radix, base of the counter
m	function mode 0 standard 1 return to start value 2 enter the start value at the beginning of printing (default = existing start value) 3 enter the start value at the beginning of printing (default = last final number) 4 reset start value at cycle end (only for DPM IIIi) 5 reset start value by I/O signal 6 time-controlled resetting 7 time-controlled resetting with input of initial value (default = last final value)
c	digit where the numbering starts counting
+/−	direction + adding − subtracting
s	step width
i	update interval (number of layouts with identical number)
h	time by which the counter is reset (function mode 6 and 7) in format 'HH:MM' e.g. 00:00 = reset counter at 0:00 (optional, only for function mode 6 and 7)
r	reset value (optional, only for function mode 6 and 7; default = text and/or initial value) **Limitation:** The time-controlled resetting of counter variable is only effected in case of an active print order. If a print order is cancelled before the specified time and afterwards again restarted then no resetting of counter value is effected.
t1, t2, …	text res. start value of counter

Example:

Input: =CN(10;7;4;+1;1;06:00;0001)1234

The enquiry for the initial value is effected at print start and at 6:00 the counter variable is reset to value 0001.

8.4 Extended Counter

SOH	BM	[n]	=	C	C	(	+/-	s	;	i	;	m	;	z	;	n	;	x	)	t	ETB

= CC identification of numeric counter

+/− direction
- \+ counter adding
- − counter subtracting

s step width

i update interval
(number of layouts with identical number)

m function mode
- 0 standard
- 1 return to start value
- 2 enter the start value at the beginning of printing (default = existing start value)
- 3 enter the start value at the beginning of printing (default = last final number)
- 4 reset start value at cycle end (only for DPM IIIi)
- 5 set min. / max. value
- 6 set start value
- 7 print end

z leading zeros
- 0 no leading zeros
- 1 printout with leading zeros

n minimum value (max. -999999999)

x maximum value (max. 999999999)

t start value
(the number of digits determines the format for the printout with leading zeros
(max. 999999999)

Example:

Input: =CC(+1;2;5;0;1,999)0050

Printout: 50, 51,…999, 1, 2, …

8.5 Date and Time

SOH BM [n] = CL (m;d;i;n;c;mo;pd;pm;md;mm;rw;ws) t1 t… t70 ETB

= CL identification date/time

m month offset to the actual date

d day offset to the actual date

i update interval
(0 = at the beginning of a print order, 1 = each layout)

Optional parameters

n minute offset ot the actual time
(negative entry/value possible)

c correction month overflow
(0 = change to the next month, 1 = remain in current month)

Optional parameters for BBE date

mo input mode
0: standard; display current date of real time clock
1: display calculated date, modification possible
2: display calculated date, no modification possible

pd max. positive correction days

pm max. positive correction months

md max. negative correction days

mm max. negative correction months

Optional parameters for rounded date

rw rounded weekday: 1 = Sunday … 7 = Saturday; 0 = no rounding

ws start of week, format: "D-HH:MM",
e.g. 1-00:00 = Sunday, 0:00 Uhr

Example

Actual date as per Real Time Clock: 08.12.

Input: =CL(0;0;0)<DD.MO.YY> Printout:08.12.
Input: =CL(2;1;0)<DD.MO.YY> Printout: 09.02.

Example for BBE date

Input: =CL (0;0;0;0;0;1;3;2;3;2)<DD.MO.YY>

At print start the calculated date is displayed at the printing system and can be modified (+/− 3 days and +/− 2 months):

Display: `ID_1` `DD:MO:YY`
`08.12.11`

Example for rounded date

The beginning of the week is on Sunday (08.12.) at 00:00. The date of Monday should be printed the whole week.

Input: =CL(0;0;0;0;0;0;0;0;0;0;2;1-00:00)<DD.MO.YY>

Current date	Rounded date
07.12. 23:59:59	02.12.
08.12. 00:00:00	09.12
09.12.	09.12.
14.12. 23:59:59	09.12.
15.12. 00:00:00	16.12.

8.6 Format Identifier (Date & Time)

Standard format	
HH	Hours 2-digit (24 hours)
HE	**Hours 2-digit (12 hours)**
MI	Minutes 2-digit
SS	Seconds 2-digit
AM	**AM/PM output**
DD	Day 2-digit
MO	Month 2-digit
YYYY	Year 4-digit
YY	Year 2-digit
Y	Year 1-digit
WW	Calendar week
DW	Day of week (Sunday = 0)
DW1	Day of week (Sunday = 1)
DwX	Day of week An arbitrary ASCII character can be used for x, from which it is counted consecutively
DOWxxxxxxx	Day of week - variable For x, any ASCII character can be used. The first ‚x' denominates Sunday, the next denominates Monday and so on until Saturday For each weekday a character must be created
DOY	Day of year 3-digit (First January = 1)
DY	Day of year 3-digit (First January = 0)
Examples	
DD.MO.YY	22.01.10
MO/DD/YYYY	01/22/2010
YY-MO-DD	10-01-22
YYMODD	100122

The format identifier 'HE' and 'AM'/'am'/'Am' are supplemented. Therefore the output of hours in 12-hours mode is possible. By the additional output of format identifier 'AM' the output of time in american/english format is possible.

Example

```
=CL(0;0;0;0)<HH:MI:SS>          -->   15:30:00
=CL(0;0;0;0)<HE:MI:SS>          -->   03:30:00
=CL(0;0;0;0)<HE:MI:SS AM>       -->   03:30:00 PM
=CL(0;0;0;0)<HE:MI:SS am>       -->   03:30:00 pm
=CL(0;0;0;0)<HE:MI:SS Am>       -->   03:30:00 p.m.
```

By separating the output of time and AM/PM output in 2 text fields, also the following output format is possible:
--> 03:30:00 pm

Extended format	
XMO	Name of month short
XSO	Name of month long
XSD	Weekday short
XLD	Weekday long
For X you can enter the country identification of desired language	
C = Canadian D = Danish E = English F = French G = German I = Italian N = Dutch O = Norwegian S = Spanish U = Finnish W = Swedish	
Examples:	
DD.EMO.YY	22.JAN.10
DD.ESO YYYY	22. January 2010
ELD,DD.GMO.YY	Friday, 22. JAN.10
ESD,DD.MO.YY	FR, 22.01.10

Extended format - XMO

C	JA	FE	MR	AL	MA	JN	JL	AU	SE	OC	NO	DE
D	JAN	FEB	MAR	APR	MAJ	JUN	JUL	AUG	SEP	OKT	NOV	DEC
E	JAN	FEB	MAR	APR	MAY	JUN	JUL	AUG	SEP	OCT	NOV	DEC
F	JAN	FEV	MAR	AVR	MAI	JUIN	JUIL	AOU	SEP	OCT	NOV	DEC
G	JAN	FEB	MRZ	APR	MAI	JUN	JUL	AUG	SEP	OKT	NOV	DEZ
I	GEN	FEB	MAR	APR	MAG	GIU	LUG	AGO	SET	OTT	NOV	DIC
N	JAN	FEB	MRT	APR	MEI	JUN	JUL	AUG	SEP	OKT	NOV	DEC
O	JAN	FEB	MAR	APR	MAI	JUN	JUL	AUG	SEP	OKT	NOV	DES
S	ENE	FEB	MAR	ABR	MAY	JUN	JUL	AGO	SEP	OCT	NOV	DIC
U	TAM	HEL	MAA	HUH	TOU	KES	HEI	ELO	SYY	LOK	MAR	JOU
W	JAN	FEB	MAR	APR	MAJ	JUN	JUL	AUG	SEP	OKT	NOV	DEC

Extended format - XSO

C	January	February	March	April	May	June
D	Januar	Februar	Marts	April	Maj	Juni
E	January	February	March	April	May	June
F	Janvier	Février	Mars	Avril	Mai	Juin
G	Januar	Februar	Maerz	April	Mai	Juni
I	Gennaio	Febbraio	Marzo	Aprile	Maggio	Giugno
N	Januari	Februari	Maart	April	Mei	Juni
O	Januar	Februar	Mars	April	Mai	Juni
S	Enero	Febrero	Marzo	Abril	Mayo	Junio
U	Tammikuu	Helmikuu	Maaliskuu	Huhtikuu	Toukokuu	Kesaekuu
W	Januari	Februari	Mars	April	Maj	Juni

C	July	August	September	October	November	December
D	Juli	August	September	Oktober	November	December
E	July	August	September	October	November	December
F	Juillet	Août	Septembre	Octobre	Novembre	Décembre
G	Juli	August	September	Oktober	November	Dezember
I	Luglio	Agosto	Settembre	Ottobre	Novembre	Dicembre
N	Juli	Augustus	September	Oktober	November	December
O	Juli	August	September	Oktober	November	Desember
S	Julio	Agosto	Septiembre	Octubre	Noviembre	Diciembre
U	Heinaekuu	Elokuu	Syyskuu	Lokakuu	Marraksuu	Joulukuu
W	Juli	Augusti	September	Oktober	November	December

Extended format - XSD

C	SUN	MON	TUE	WED	THU	FRI	SAT
D	SO	MA	TI	ON	TO	FR	LO
E	SUN	MON	TUE	WED	THU	FRI	SAT
F	DIM	LUN	MAR	MER	JEU	VEN	SAM
G	SO	MO	DI	MI	DO	FR	SA
I	DOM	LUN	MAR	MER	GIO	VEN	SAB
N	ZO	MA	DI	WO	DO	VR	ZA
O	SO	MA	TI	ON	TO	FR	LO
S	DOM	LUN	MAR	MIE	JUE	VIE	SAB
U	SU	MA	TI	KE	TO	PE	LA
W	SO	LA	TI	ON	TO	FR	LO

Extended format - XLD

C	Sunday	Monday	Tuesday	Wednesday	Thursday	Friday	Saturday
D	Søndag	Mandag	Tirsdag	Onsdag	Torsdag	Fredag	Lørdag
E	Sunday	Monday	Tuesday	Wednesday	Thursday	Friday	Saturday
F	Dimanche	Lundi	Mardi	Mercredi	Jeudi	Vendredi	Samedi
G	Sonntag	Montag	Dienstag	Mittwoch	Donnerstag	Freitag	Samstag
I	Domenica	Lunedi	Martedi	Mercoledi	Giovedi	Venerdi	Sabato
N	Zondag	Maandag	Dinsdag	Woensdag	Donderdag	Vrijdag	Zaterdag
O	Søndag	Mandag	Tirsdag	Onsdag	Torsdag	Fredag	Lørdag
S	Domingo	Lunes	Martes	Miércoles	Jueves	Viernes	Sábado
U	Sunnuntai	Maanantai	Tiistai	Keski-viikko	Torstai	Perjantai	Lauantai
W	Söndag	Måndag	Tisdag	Onsdag	Torsdag	Fredag	Lördag

8.7 Currency Variable

SOH	BM	[n]	=	C	U	(	a	;	b	;	c	;	d	;	e	;	f	;	g	)	t1	t2	t…	t70	ETB

= CU	Signification of variable Euro	
a	ANSI-Code of thousand separator as decimal figure	
b	ANSI-Code of comma separator as decimal figure	
c	Quantity of numbers after the comma as decimal figure	
d	Operand A	Before the processing the variable Euro calculates the term
e	Operand B	
f	Operand C	$\frac{A \times B}{C}$
g	Rounding format	
t1, t2, …	Format string, is indicated by "< >"	

Example:

In case the contents of field 20 has to be converted from USD into EUR the definition of variable for the user defined format is as follows:

B01 '=CU(46;44;2;20;"1,0";"0,68861";"0,01")Result: <>Euro'
B20 1.250,44 USD

Printout: 1.250,44 USD
Result: 1.815,89 Euro*

* 1 USD = 0,68861 Euro (11.01.2010)

8.8 Shift Variable

SOH	BM	[n]	=	S	H	(	)	t1	t2	t…	t70	ETB

= SH identification of shift variable

NOTICE!

The shift variable did not need any parameters. The settings for the output are defined with the corresponding parameter sets. (see above)

Beispiel

The shift times are defined: 00:00 - 11:59 "Shift1"
12:00 - 23:59 "Shift2"

=SH() Printout at 10:00 Uhr: "Shift1"
=SH() Printout at 13:00 Uhr: "Shift2"

Set shift times

SOH	F	C	I	D	-	-	r	N	N	H	H	M	M	h	h	m	m	ETB

NN = ID [01 … 24]
HH = start hour
MM = start minute
hh = end hour
mm = end minute

Enquire shift variable

SOH	F	C	I	D	-	-	w	N	N	p	p	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	N	H	H	M	M	h	h	m	m	p	p	p	p	p	p	p	p	ETB

Set shift text

SOH	F	C	I	E	-	-	r	N	N	T	T	T	T	T	T	T	T	T	T	ETB

NN = ID [01 … 24]
T = max. 10 characters

Enquire shift variable

SOH	F	C	I	E	-	-	w	N	N	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	N	;	T	T	T	T	T	T	T	T	T	T	;	p	p	p	p	p	p	p	p	ETB

8.9 User Guiding

SOH	BM	[n]	=	U	G	(	c	;	t	;	m	;	ap	;	ae	;	sp	)	t1	t2	t…	t70	ETB

= UG identification user guiding

c start position for the entry

t type of entry
0 numerical
1 alphanumerical

m mode of entry
0 do not jump over special characters
1 jump over special characters

ap alignment at printing
0 aligned to the right side

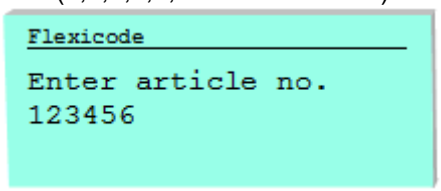
ae alignment at entry
0 aligned to the right side

sp prompt text for the variable, max. 24 characters
The entry has to be included in ".

Example

Entry: =UG(1;0;0;0;0;“Enter article no.“)<123456>

Display:



8.10 User Guiding with Mask

SOH	BM	[n]	=	U	M	(	c	;	t	;	m	;	ap	;	ae	;	sp	;	d	;	ma	)	t1	t2	t…	t70	ETB

= UM identification user guiding with mask

c start position for the entry

t type of entry (is ignored with existing mask definition)
- 0 numerical
- 1 alphanumerical

m mode of entry (is ignored with existing mask definition)
- 0 do not jump over special characters
- 1 jump over special characters

ap alignment at printing
- 0 aligned to the right side

ae alignment at entry
(always left aligned with existing mask definition)
- 0 right aligned
- 1 left aligned, cursor at the beginning of the text
- 2 left aligned, cursor at the start position
- 3 right aligned, remove fill characters
- 4 left aligned, cursor at the beginning of the text, remove fill characters
- 5 left aligned, cursor at the start position, remove fill characters

sp prompt text for the variable, max. 24 characters
The entry has to be included in ".

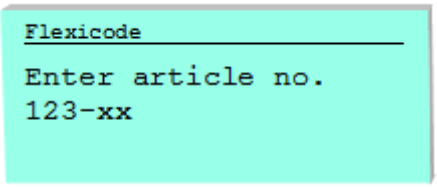
d deleting setpoint value
- 0 setpoint value remains at key entry (inserting mode)
- 1 with first key press the setpoint value disappears
- 2 setpoint value is retained (overwrite mode)

ma definition of mask
possible mask characters are
- 9 numbers only
- # only numbers and leading signs
- ? letters only
- a alphanumeric characters (letters and numbers)
- C any characters

Example

Entry: =UM(1;0;0;0;0;“Enter article no.“;0;“999-aa“)<123-xx>

Display:



8.11 Memory Card Data

SOH	BM	[n]	=	M	D	(	FN="filename"	;	SE='x'	;	CH=x	;	SC="x"	;	SF="x"	;	RC="x"	)	ETB

= MD	identification of memory card data
FN	file name of table onto memory card with CSV data
SE	Separator sign (default = ';')
CH	column name in the first line (0 = no, 1 = yes)
SC	name and/or number of column that should be referenced
SF	field name and/or field index of field onto the layout, which contains the searched data
RC	name and/or number of column, which contains the data to be printed

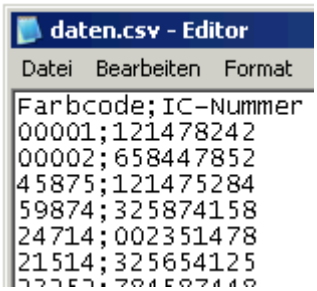
NOTICE!

If in parameter SF a field name is indicated, this must have beed defined for the appropriate field by an AC attribute statement!

Example

```
AC[1]NAME="FCODE"
BM[2]=MD(FN="a:\daten.csv";SE=';';CH=1;SC="Farbcode";SF="FCODE";
RC="IC-Nummer")
```

Field 1	Output Field 2
00001	121478242
23252	784587448



8.12 GS1-128 Parser

NOTICE!

By means of this variable type, the content of an application identifier in a GS1-128 bar code can be determined.

SOH	BM	[n]	=	A	I	(	p	;	Ai	)	ETB

= AI	identification of GS1-128 parser
p	identification of the link element (field number)
Ai	application identifier

Example

Field 1 ="00123456789012345675"	GS1-128 with AI00
=AI(1;"00")	Printout: 123456789012345675

8.13 EPC Calculation (Electronic Product Code)*

SOH	BM	[n]	=	E	P	C	(	M	;	L	;	F	;	P	;	N1	;	{N2}	)	ETB

= EPC	identification of EPC calculation
M	coding method
L	length of manufacturer number (company prefix)
F	filter value
P	verification of check digit
N1	identification of link element (field number)
N2	identification of link element (field number) - optional

For more information, visit the following web sites:
www.epcglobalinc.org or www.gs1.org

Param.	**Value range**		
M	0 = coding method SSCC96	3 = coding method GRAI96	
	1 = coding method SGTIN96	4 = coding method GIAI96	
	2 = coding method SGLN96		
L	6…12		
F	**Coding**	**Filter value**	**Binary**
	SSCC96	All Others	000
		Undefined	001
		Logistical / Shipping Unit	010
	SGTIN96	All Others	000
		Retail Consumer Trade Item	001
		Standard Trade Item Grouping	010
		Single Shipping/ Consumer Trade Item	011
	SGLN	All Others	000
		Physical Location	001
	GRAI	All Others	000
	GIAI	All Others	000
P	0 = no verification; 1 = verification		
N1, N2	any		

Example 1

Field 1 ="00123456789012345675“ GS1-128 with AI00
Field 2 =AI(1;“00“) --> Printout: 123456789012345675
Field 3 =EPC(0;12;0;1;2) --> Printout: 3100DA7557D32C38E7000000

The EPC is calculated with the content of Field 2. The coding method SSCC96 is used. In Field 2 a valid NVE must be represented (18-digit, correct check digit).

Example 2

Field 1 ="41412345678901282541 23“ GS1-128 with AI00, AI254
Field 2 =AI(1;“414“) --> Printout: 1234567890128
Field 3 =AI(1;“254“) --> Printout: 123
Field 4 =EPC(2;10;0;0;2;3) --> Printout: 3208499602D218000000007B

The EPC is calculated with the content of Field 2 and Field 3. The coding method SGLN96 is used. In Field 2 a valid ILN must be represented (13-digit). In the example, Field 3 contains an optional serial number. No verification of check digit of ILN (8) is effected.

* only when using option RFID

8.14 Check Digit

SOH	BM	[n]	=	C	D	(	d	;	s	;	l	;	t	;	w	;	m	;	r	;	o	)	t1	t…	t70	ETB

= CD Identification of check digit

d Data for check digit calculation (field number of constant text)
Constant text is enclosed in "".

s Start position within data

1 …n Start calculation at digit x

l Number of digits. If the parameter is not indicated, the remaining data (from start position) is used for the check digit calculation.

t Check digit type

0 Modulo 10 (weighting 3)

1 Modulo 11

2 Modulo 43

3 Modulo 47 (weighting 15)

4 Modulo 47 (weighting 20)

5 Modulo 103

6 Customized

Optional parameters for customized check digit

w Weighting.
Constant text enclosed in "" - contains the individual weighting values or an interval.
Individual values: "x_1,x_2"
Interval: "x_1…x_2"

m Modulo

r Add result to

o Print only one digit

0 No

1 Yes

Example

Entry: =CD("123456789012";0;0;0)
Printout: 8

Entry: =CD("1234567890";0;0;6;"1,3";10;10;1)
Printout: 5

8.15 Substring

SOH	BM	[n]	=	S	S	(	d	;	s	;	l	)	ETB

= SS	Identification of substring
d	Data used for substring extraction (field number or field name or constant text. Constant text is enclosed in "".
s	Start position within data. If this parameter is omitted, the substring extraction starts with the 1st character of the data string. 1 n Start at digit x
l	Number of digits. If this parameter is omitted, all characters from the start position to the end of the data string are returned. 1 …n At the start position x digits

Example:

Entry:	=SS("1234567890";4;3)
Printout:	456
	Field "ARTIKELNR" has the contents "370012330295"
Entry:	=SS(ARTIKELNR;1;4)
Printout:	3700

9 Parameter Sets

9.1 Layout Parameters

Set layout length in 1/100 mm

SOH	F	C	C	L	-	-	r	N	N	N	N	N	N	N	-	ETB

N: value of layout length in 1/100 mm, 7 digit ASCII number

Enquire layout length in 1/100 mm

SOH	F	C	C	L	-	-	w	N	N	N	N	N	N	N	-	ETB

Answer

SOH	A	N	N	N	N	N	N	N	-	p	p	p	p	p	p	p	p	ETB

Set layout width in 1/100 mm

SOH	F	C	C	O	-	-	r	N	N	N	N	N	N	N	ETB

N: indication of layout width in 1/100 mm, 7 digit ASCII number

Enquire layout width in 1/100 mm

SOH	F	C	C	O	-	-	w	P	P	P	P	P	P	P	P	ETB

Answer

SOH	A	N	N	N	N	N	N	N	-	p	p	p	p	p	p	p	p	ETB

Set X offset

SOH	F	C	C	E	-	-	r	V	N	N	N	-	-	-	-	ETB

V: pre-sign of offset (+ or −)
NNN: offset value, 3 digit ASCII number in 1/10 mm

Enquire X offset

SOH	F	C	C	E	-	-	w	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	V	N	N	N	-	-	-	-	p	p	p	p	p	p	p	p	ETB

Set layouts per cycle

SOH	F	C	A	D	I	-	r	N	N	-	-	-	-	-	-	ETB

NN: number of layouts per cycle (01 … 25)

Enquire layouts per cycle

SOH	F	C	A	D	I	-	w	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	N	-	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB

NN: current layouts per cycle

Set layout alignment

SOH	F	C	C	J	-	-	r	N	-	-	-	-	-	-	ETB

N: 0 = left
N: 1 = centre
N: 2 = right

Enquire layout alignment

SOH	F	C	C	J	-	-	w	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	-	-	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB

Set contrast

SOH	F	C	A	B	-	-	r	N	N	N	-	-	-	-	-	ETB

NNN: Indication of contrast in % (010 … 200)
It is necessary to transmit a 3 digit ASCII number

Enquire contrast

SOH	F	C	A	B	-	-	w	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	N	N	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB

Set material

SOH	F	C	D	N	C	-	r	N	N	N	N	-	-	-	-	ETB

NNNN: indication of material
Type 1: paper
Type 2: foil

Enquire material

SOH	F	C	D	N	C	-	w	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	N	N	N	-	-	-	-	p	p	p	p	p	p	p	p	ETB

Set number of columns

SOH	F	C	C	H	A	-	r	N	-	-	-	-	-	-	-	ETB

N = number of columns (1…9)

Enquire number of columns

SOH	F	C	C	H	A	-	w	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	-	-	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB

Set column width

SOH	F	C	C	H	B	-	r	N	N	N	-	-	-	-	-	ETB

NNN: indication of column width in 1/10 mm (0 … 999)

Enquire column width

SOH	F	C	C	H	B	-	w	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	N	N	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB

Set line number of layout (n digits)

SOH	F	B	A	A	-	-	r	N	ETB

N: Indication of line number in ASCII (1, 10, 100, …)

Enquire line number of layout

SOH	F	B	A	A	-	-	w	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	-	-	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB

Set flip layout

SOH	F	C	D	O	-	-	r	N	-	-	-	-	-	-	ETB

N: 0 = flip layout Off
N: 1 = flip layout On

Enquire flip layout

SOH	F	C	D	O	-	-	w	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	-	-	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB

Set layout rotation

SOH	F	C	D	N	-	-	r	X	-	-	-	-	-	-	ETB

X: 0 = rotate layout Off
X: 1 = rotate layout On

Enquire layout rotation

SOH	F	C	D	N	-	-	w	p	p	p	p	p	p	p	p	ETB

x

Answer

SOH	A	X	-	-	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB

Set operating mode flip/rotate layout

SOH	F	C	D	S	-	-	r	N	-	-	-	-	-	-	ETB

N: 0 = flip/rotate layout at the centre point of layout
N: 1 = flip/rotate layout at the centre point of printhead

Enquire operating mode flip/rotate layout

SOH	F	C	D	S	-	-	w	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	-	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB

9.2 Machine Parameters

Set operating mode

SOH	F	C	A	D	H	-	r	N	-	-	-	-	-	-	ETB

N: 1 = process single items
N: 2 = continuous

Enquire operating mode

SOH	F	C	A	D	H	-	w	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	-	-	-	-	-	-	-	p	p	p	p	p	p	p	ETB

N: current operating mode

Set print speed

SOH	F	C	A	A	-	-	r	N	N	N	-	-	-	-	-	ETB

NNN: Indication of print speed in mm/s
It is necessary to transmit a 3 digit ASCII number.

Enquire print speed

SOH	F	C	A	A	-	-	w	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	N	N	-	-	-	-	-	p	p	p	p	p	p	p	ETB

Set back speed

SOH	F	C	A	D	G	-	r	N	N	N	-	-	-	-	-	ETB

NNN: indication of back speed in mm/s (050 … 400)

Enquire back speed

SOH	F	C	A	D	G	-	w	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	N	N	-	-	-	-	-	p	p	p	p	p	p	p	ETB

NNN: current back speed

Set print offset

SOH	F	C	A	D	L	-	r	N	N	N	N	-	-	-	-	ETB

NNNN: print offset in 1/10 mm (0000 … 9999)

Enquire print offset

SOH	F	C	A	D	L	-	w	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	N	N	N	-	-	-	-	p	p	p	p	p	p	p	p	ETB

NNNN: current print offset

9.3 Device Settings

Set print position

SOH	F	C	A	D	K	-	r	N	N	N	N	N	N	-	-	ETB

NNNNN: print position in 1/10 mm (0000 … 0043)

Enquire print position

SOH	F	C	A	D	K	-	w	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	N	N	N	N	N	-	-	p	p	p	p	p	p	p	p	ETB

NNNNN: print position in 1/10 mm

Set operating mode

SOH	F	C	A	D	O	-	r	N	-	-	-	-	-	-	-	ETB

N: 0 = intermittent mode
N: 1 = continuous mode
After changing the operating mode, the module is re-started automatically.

Enquire operating mode

SOH	F	C	A	D	O	-	w	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	-	-	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB

Set transfer ribbon control On/Off

SOH	F	C	D	B	-	-	r	N	M	-	-	-	-	-	-	ETB

N: 1 = transfer ribbon control Off
N: 0 = transfer ribbon control On

Enquire transfer ribbon control On/Off

SOH	F	C	D	B	-	-	w	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	M	-	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB

Set field handling

SOH	F	C	D	K	-	-	r	N	-	-	-	-	-	-	ETB

N: 0 = field handling Off
N: 1 = graphic received
N: 2 = delete graphic
N: 3 = Restor graphic

Enquire field handling

SOH	F	C	D	K	-	-	w	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	-	-	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB

Set display language

SOH	F	C	D	I	-	-	r	N	-	-	-	-	-	-	ETB

N: 0 = German	N: 7 = Netherlands	N: 14 = Chinese
N: 1 = English	N: 8 = Italian	N: 15 = not used
N: 2 = French	N: 9 = Danish	N: 16 = Ukrainian
N: 3 = Spanish	N: 10 = Polish	N: 17 = Turkish
N: 4 = Finish	N: 11 = Greek	N: 18 = Swedish
N: 5 = Czech	N: 12 = Hungarian	N: 19 = Norwegian
N: 6 = Portuguese	N: 13 = Russian	

Enquire display language

SOH	F	C	D	I	-	-	w	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	-	-	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB

Set external print parameters

SOH	F	C	C	P	-	-	r	N	-	-	-	-	-	-	ETB

N: 0 = only parameter settings by interface for label length, gap length and label width are taken into consideration.
N: 1 = parameter settings by interface are processed
N: 2 = parameter settings by interface are not taken into consideration

Enquire external print parameters

SOH	F	C	C	P	-	-	w	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	-	-	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB

Set Codepage

SOH	F	C	C	N	-	-	r	N	-	-	-	-	-	-	ETB

N: 0 = ANSI
N: 1 = Codepage 437 (english)
N: 2 = Codepage 850
N: 3 = GEM German
N: 4 = GEM English
N: 5 = GEM French
N: 6 = GEM Swedish
N: 7 = GEM Danish
N: 8 = Codepage 437 (Greek)
N: 9 = Codepage 852 (Eastern European)
N: 0 = Codepage 857 (Turkish)

Enquire Codepage

SOH	F	C	C	N	-	-	w	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	-	-	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB

Set user guiding

SOH	F	C	D	U	-	-	r	N	-	-	-	-	-	-	ETB

N: 0 = Off, no entries are possible but pre-set values are printed.
N: 1 = On, the user has to enter a value for each variable or to confirm the pre-set values by pressing the enter key. This default value is set each time the print module is switched on
N: 2 = Auto, the entries for a layout are repeated after each print and the last entered values are the new pre-set values.

Enquire user guiding

SOH	F	C	D	U	-	-	w	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	-	-	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB

Set keyboard layout

SOH	F	C	C	K	-	-	r	N	-	-	-	-	-	-	ETB

N: 0 =German keyboard
N: 1 = English keyboard
N: 2 = French keyboard
N: 3 = Greek keyboard
N: 4 = Spanish keyboard
N: 5 = Swedish keyboard
N: 6 = Czech keyboard

Enquire keyboard layout

SOH	F	C	C	K	-	-	w	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	-	-	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB

Set sound level of key click (buzzer)

SOH	F	C	C	B	-	-	w	p	p	p	p	p	p	p	ETB

N: 0 = buzzer Off

N: 1-7 = sound level of key click

Enquire sound level of key click (buzzer)

SOH	F	C	C	B	-	-	w	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	-	-	-	-	-	-	p	p	p	p	p	p	p	ETB

Set brightness of display (contrast)

SOH	F	C	C	B	B	-	r	N	N	N	-	-	-	-	-	ETB

NNN = value range of display brightness 045 … 075

Enquire display brightness

SOH	F	C	C	B	B	-	w	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	N	N	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB

Set hotstart On/Off

SOH	F	C	D	W	-	-	r	N	-	-	-	-	-	-	-	ETB

N: 0 = Off
N: 1 = On

Enquire hotstart On/Off

SOH	F	C	D	W	-	-	w	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	-	-	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB

Set autoload

SOH	F	C	D	X	-	-	r	N	-	-	-	-	-	-	-	ETB

N: 0 = Off
N: 1 = On

Enquire autoload

SOH	F	C	D	X	-	-	w	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	-	-	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB

Set default layout On/Off

SOH	F	C	M	K	E	-	r	N	-	-	-	-	-	-	ETB

N: 0 = Off: Print start without layout definition signalises error.
N: 1 = On: Default layout is printed without layout definition.
Default: Off

Enquire default layout On/Off

SOH	F	C	M	K	E	-	w	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	-	-	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB

Set layout change confirmation

SOH	F	C	S	D	F	C	r	N	-	-	-	-	-	-	-	ETB

N: 0 = Confirmation Off
N: 1 = Confirmation On

Enquire layout change confirmation

SOH	F	C	S	D	F	C	w	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	-	-	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB

Set 'print after measuring'

SOH	F	C	S	D	F	D	r	N	-	-	-	-	-	-	-	ETB

N: 0 = Off
N: 1 = On

Enquire 'print after measuring'

SOH	F	C	S	D	F	D	w	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	-	-	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB

9.4 Ribbon Save

Set ribbon save mode

SOH	F	C	D	R	A	-	r	N	-	-	-	-	-	-	ETB

N = 0: Aus
N = 1: Standard

Enquire ribbon save mode

SOH	F	C	D	R	A	-	w	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	-	-	-	-	-	-	-	p	p	p	p	p	p	p	ETB

Set synchonisation of transfer ribbon and printhead

SOH	F	C	D	R	B	-	r	N	N	N	-	-	-	-	-	ETB

NNN: Value of synchronization in % (000 … 100)

Enquire synchronization of transfer ribbon and printhead

SOH	F	C	D	R	B	-	w	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	N	N	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB

Set time for printhead move down

SOH	F	C	D	R	C	A	r	N	N	N	N	-	-	-	-	ETB

NNNN: value of time for printhead move down in ms (0000 … 9999)

Enquire time for printhead move down

SOH	F	C	D	R	C	A	w	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	N	N	N	-	-	-	-	p	p	p	p	p	p	p	p	ETB

Set feedback distance

SOH	F	C	D	R	F	A	r	N	N	N	N	-	-	-	-	ETB

NNNN: distance in mm

Enquire feedback distance

SOH	F	C	D	R	F	A	w	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	N	N	N	-	-	-	-	p	p	p	p	p	p	p	p	ETB

Set feedback speed

SOH	F	C	D	R	F	B	r	N	N	N	N	-	-	-	-	ETB

NNNN: feedback speed in mm/s

Enquire feedback speed

SOH	F	C	D	R	F	B	w	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	N	N	N	-	-	-	-	p	p	p	p	p	p	p	p	ETB

Set power of transfer ribbon motor

SOH	F	C	D	R	D	A	r	N	N	N	-	-	-	-	-	ETB

NNN: value of transfer ribbon motor power in % (010 … 200)

Enquire power of transfer ribbon motor

SOH	F	C	D	R	D	A	w	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	N	N	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB

Set brake power for acceleration and braking

SOH	F	C	D	R	E	A	r	N	N	N	-	-	-	-	-	ETB

NNN: value of brake power for acceleration and braking
in % (000 … 200)

Enquire brake power for acceleration and braking

SOH	F	C	D	R	E	A	w	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	N	N	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB

Set brake power during printing

SOH	F	C	D	R	E	B	r	N	N	N	-	-	-	-	-	ETB

NNN: value of brake power during printing in % (000 … 200)

Enquire brake power during printing

SOH	F	C	D	R	E	B	w	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	N	N	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB

9.5 Interface

By means of the following commands the parameters of the serial interface can be set. Note that after sending one of the commands also the host computer changes the corresponding parameter of its interface to allow further communication of host computer-printing system.
For all interface commands the interface is fixed with x. The following values are allowed:
x = 1 ⇒ COM 1
x = 2 ⇒ COM 2

In all other cases automatically the first serial interface is addressed. In the answers the addressed interface is also returned.

Set all interface parameters

SOH	F	C	F	F	x	-	r	m	;	b	;	p	;	d	;	s	ETB

m = mode (0 = Off, 1 = On, 2 = On, without error message)
b = baud rate (2400, 4800, 9600, 19200, 38400, 115200)
p = parity (n = no parity, e = even parity, o = odd parity)
d = number of data bits (7, 8)
s = number of stop bits (1, 2)

Enquire all interface parameters

SOH	F	C	F	F	x	-	w	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	x	;	m	;	b	;	p	;	d	;	s	;	p	p	p	p	p	p	p	p	ETB

Example: activate interface COM1 and set 9600 Baud, no parity, 8 data bits, 2 stop bits
[SOH]FCFF1-r1;9600;n;8;2[ETB]

Interface protocol

There are two different interface protocols available. Usually SOH = 01_{Hex} and ETB = 17_{Hex}. However there are host computers (e.g. AS/400), which cannot work with these characters. Therefore you can switch SOH = $5E_{Hex}$ and ETB = $5F_{Hex}$. The host computer has to change the corresponding parameter as well.

Set SOH and ETB

SOH	F	C	G	C	-	-	r	N	-	-	-	-	-	-	ETB

N: 0 = SOH = 01_{Hex}, ETB = 17_{Hex}
N: 1 = SOH = $5E_{Hex}$, ETB = $5F_{Hex}$

Enquire SOH and ETB

SOH	F	C	G	C	-	-	W	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	-	-	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB

N: 0 = SOH = 01_{Hex}, ETB = 17_{Hex}
N: 1 = SOH = $5E_{Hex}$, ETB = $5F_{Hex}$
N: 2 = other character combination

Data memory

Set data memory

SOH	F	C	G	D	-	-	r	M	-	-	-	-	-	-	ETB

M: 0 = Off, after receiving FBCA0r or FBDA0r the interface is locked until the end of the print order, i.e. you cannot write more data in the receiving buffer.

M: 1 = Off, after receiving FBCA0r or FBDA0r the interface is locked until the end of the print order, i.e. you cannot write more data in the receiving buffer.

M: 2 = Extended, after starting a print order it is possible to write more data in the receiving buffer. These data is processed during the print and the next layout is prepared.

Enquire data memory

SOH	F	C	G	D	-	-	W	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	M	-	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB

Set reaction to unknown interrogative set

SOH	F	C	G	E	A	-	r	N	-	-	-	-	-	-	ETB

N = value range between 0 and 3

Enquire reaction to unknown questions

SOH	F	C	G	E	A	-	w	p	p	p	p	p	p	P	p	ETB

Answer

SOH	A	N	-	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB

9.6 Network

SOH	F	C	L	A	-	-	r	C	0	A	8	0	0	1	5	ETB

All network parameter sets start in the third column with a 'L'. Column 4 shows the identification for the corresponding network parameter. Column 5 can show another sub-identification.

Because of the fact that the argument size is limited to 8 characters, the IP addresses (IP address, network mask, gateway address) which consist of 32 bit are transmitted in HEX presentation.
For all data which is transmitted in HEX presentation (also the MAC address) it is allowed to use capital as well as small letters.

In contrary to the parameter settings of the other interfaces, the settings of the following sets were saved immediately onto Flash, i.e. it is not necessary to save the currently set configuration before switching off the printing system so the modifications are still available after switching on.

So that the made modifications become active, also without printing system Reset it is necessary to transmit a corresponding Z set which effects a Reset of the network devices.

Set IP address (e.g. 192.168.0.21)

SOH	F	C	L	A	-	-	r	C	0	A	8	0	0	1	5	ETB

Enquire IP address

SOH	F	C	L	A	-	-	w	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	C	0	A	8	0	0	1	5	p	p	p	p	p	p	p	p	ETB

Set netmask (e.g. 255.255.255.0)

SOH	F	C	L	B	-	-	r	F	F	F	F	F	F	0	0	ETB

Enquire netmask

SOH	F	C	L	B	-	-	w	F	F	F	F	F	F	0	0	ETB

Answer

SOH	A	F	F	F	F	F	F	0	0	p	p	p	p	p	p	p	p	ETB

Set Gateway address (e.g. 192.168.0.1)

SOH	F	C	L	C	-	-	r	C	0	A	8	0	0	0	1	ETB

Enquire Gateway address

SOH	F	C	L	C	-	-	w	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	C	0	A	8	0	0	0	1	p	p	p	p	p	p	p	p	ETB

Set transmission mode (e.g. auto recognition)

SOH	F	C	L	D	-	-	r	0	-	-	-	-	-	-	ETB

0 = auto recognition
1 = 10 MBit/s half duplex
2 = 10 MBit/s full duplex
3 = 100 MBit/s half duplex

Enquire transmission mode

SOH	F	C	L	D	-	-	w	0	-	-	-	-	-	-	ETB

Answer

SOH	A	0	-	-	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB

Set DHCP support

SOH	F	C	L	E	-	-	r	N	ETB

N: 0 = Off
N: 1 = On

Enquire DHCP support

SOH	F	C	L	E	-	-	w	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	-	-	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB

Assign print module name

SOH	F	C	L	F	-	-	R	N	N	N	N	N	N	N	N	N	N	ETB

N: print module name can consist of max. 11 characters
[A…Z, a…z, 0…9, -, -]

Enquire print module name

SOH	F	C	L	F	-	-	w	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	N	N	N	N	N	N	;	p	p	p	p	p	p	p	p	ETB

Set MAC address (e.g. 00-07-4A-43-19-08)

SOH	F	C	L	M	B	-	r	0	0	0	7	4	A	-	-	ETB

SOH	F	C	L	M	A	-	r	4	3	1	9	0	8	-	-	ETB

SOH	F	C	L	M	C	-	r	0	0	0	7	4	A	1	9	0	8	ETB

A MAC address has a width of 48 bit and is normally indicated in hexadecimals.
With the B record our identifier of the MAC address can be changed. All our machines start with 00-07-4A as default. This corresponds to the Memory-Pool which the MAC address committee assigned to us to guarantee that the MAC address is world-wide manufacturer-spreading unique.

With the A record any address can be set in our pool.

With the C record any address in our pool and the identification of the MAC address can be set/changed at the same time.

Enquire MAC address

SOH	F	C	L	M	B	-	w	p	p	p	p	p	p	p	p	ETB

SOH	F	C	L	M	A	-	w	p	p	p	p	p	p	p	p	ETB

SOH	F	C	L	M	C	-	w	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	0	0	0	7	4	A	-	-	p	p	p	p	p	p	p	p	ETB

SOH	A	4	3	1	9	0	8	-	-	p	p	p	p	p	p	p	p	ETB

SOH	A	0	0	0	7	4	A	4	3	1	9	0	8	p	p	p	p	p	p	p	p	ETB

NTP Server

NTP (Network Time Protocol) is a standardized Internet protocol permitting the synchronization of real-time clocks of network participants. The direct print module connects itself with a time server and align every 60 minutes its internal real-time clock with that of the time server in order to correct possible differences.
The address of server (IP address) can be freely configured in the printing system. The communication is effected by UDP and the fixed set port 123. The service in the direct print module is deactivated by transmitting the server address 0.0.0.0.
The time servers work together with the coordinated world time (UTC) and therefore an additional time shift is needed compared to the reference time. For Germany it is e.g. +1 hour.
The current state of the connexion can be queried with a status set.

Set NTP Server IP

SOH	F	C	L	N	I	-	r	N	ETB

N: X.X.X.X (X = 0 … 255)

Enquire NTP Server IP

SOH	F	C	L	N	I	-	w	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	N	N	N	N	N	N	N	p	p	p	p	p	p	p	p	ETB

0.0.0.0 deactivates the NTP service

Readout NTP status

SOH	F	C	L	N	S	-	w	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	-	-	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB

N: 0 = Off
N: 1 = OK
N: 2 = Error

Set time zone (hour offset)

SOH	F	C	L	N	Z	-	r	N	ETB

N: -12, 12

Enquire time zone (hour offset)

SOH	F	C	L	N	Z	-	w	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	N	N	N	N	N	N	N	p	p	p	p	p	p	p	p	ETB

Reset Network Device

SOH	F	C	L	Z	-	-	r	--------	ETB

For this set is no enquiry possible. This set causes that modifications made by the transfer of the previous sets become effective.

9.7 Sensors

Enquire condition of compressed air

SOH	F	C	M	B	H	-	w	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	-	-	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB

N: 0 = no or not enough compressed air
N: 1 = compressed air OK

Enquire condition of cover

SOH	F	C	M	B	I	-	w	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	-	-	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB

N: 0 = cover open
N: 1 = cover closed

9.8 Offset Values

Set X offset

SOH	F	C	C	E	-	-	r	V	N	N	N	-	-	-	-	ETB

V: offset prefix (+ or −)
NNN: offset value, 3 digit ASCII number in 1/10 mm

Enquire X offset

SOH	F	C	C	E	-	-	w	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	V	N	N	N	-	-	-	-	p	p	p	p	p	p	p	p	ETB

Set print offset

SOH	F	C	A	D	L	A	r	N	N	N	N	N	-	-	M	ETB

NNNNN: value of print offset
M: Unit - 0 = print offset in 1/10 mm (00000 … 09999)
1 = print offset in 1/10 ms (00000 … 99999)

Enquire print offset

SOH	F	C	A	D	L	A	w	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	N	N	N	N	-	-	M	p	p	p	p	p	p	p	p	ETB

NNNNN: value of print offset
M: Unit - 0 = print offset in 1/10 mm
1 = print offset in 1/10 ms

9.9 Service Functions

Set Online / Offline

SOH	F	C	M	K	C	-	r	M	-	-	-	-	-	-	ETB

M: 0 = Offline Off
M: 1 = Offline On

Enquire Online / Offline

SOH	F	C	M	K	C	-	w	p	p	p	p	p	p	p	ETB

Answer

SOH	A	M	-	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB

After changing by interface the display is automatically new initialized (by activated online/offline changing to online indication).

Set reprint action

SOH	F	C	M	K	D	-	r	N	-	-	-	-	-	-	ETB

Enquire reprint action

SOH	F	C	M	K	D	-	w	p	p	p	p	p	p	p	ETB

N: 0 = complete reprint
N: 1 = empty reprint

Answer

SOH	A	N	-	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB

Close printhead

SOH	F	C	M	B	C	-	r	N	-	-	-	-	-	-	ETB

N: 1 = printhead down (closed)

Enquire condition of printhead photocell

SOH	F	C	M	B	C	-	w	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	-	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB

N: 0 = printhead is open
N: 1 = printhead is closed

Open printhead

SOH	F	C	M	B	D	-	r	N	-	-	-	-	-	-	ETB

N: 1 = printhead up (open)

Enquire condition of printhead photocell

SOH	F	C	M	B	C	-	w	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	-	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB

N: 0 = printhead is open
N: 1 = printhead is closed

Enquire printhead temperature

SOH	F	C	M	C	-	-	w	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	-	-	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB

NNN: value of temperature, 3 digit ASCII number in degrees

Set transfer ribbon length

SOH	F	C	D	Q	A	-	r	N	N	N	N	-	-	-	-	ETB

NNNN: value of transfer ribbon length in m
Possible entries: 300, 450, 600, 900 or 1000

Enquire transfer ribbon length

SOH	F	C	D	Q	A	-	w	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	-	-	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB

Set transfer ribbon prior warning

SOH	F	C	M	L	A	-	r	N	-	-	-	-	-	-	-	ETB

N: 0 = Off
N: 1 = On

Enquire transfer ribbon prior warning

SOH	F	C	M	L	A	-	w	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	-	-	-	-	-	-	-	p	p	p	P	p	p	p	p	ETB

Set diameter for transfer ribbon prior warning

SOH	F	C	M	L	B	-	r	N	N	N	-	-	-	-	-	ETB

NNN: 030 … 090 diameter in mm

Enquire transfer ribbon prior warning

SOH	F	C	M	L	B	-	w	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	-	-	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB

Readout current transfer ribbon diameter

SOH	F	C	M	L	C	-	w	-	-	-	-	-	-	-	ETB

Answer

SOH	A	N	N	N	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB

Set mode for transfer ribbon prior warning

SOH	F	C	M	L	D	A	r	N	-	-	-	-	-	-	-	ETB

N: 0 = Warning
N: 2 = Error

Enquire mode for transfer ribbon prior warning

SOH	F	C	M	L	D	A	w	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	-	-	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB

Set printhead resistance

SOH	F	C	M	G	-	-	r	N	N	N	N	N	-	-	-	ETB

NNNNN: value of resistance in Ohm.

Enquire printhead resistance

SOH	F	C	M	G	-	-	w	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	N	N	N	N	-	-	-	p	p	p	p	p	p	p	p	ETB

Set custom logo

SOH	F	C	N	R	A	-	r	N	-	-	-	-	-	-	-	ETB

N: 0 = Off
N: 1 = On

Enquire custom logo

SOH	F	C	N	R	A	-	w	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	-	-	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB

Paper counter

The paper counter (kilometer value) of direct print module as well as of printhead can only be enquired by interface and not reset to 0.

Enquire paper counter of direct print module

SOH	F	C	H	A	-	-	w	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	N	N	N	N	N	N	N	p	p	p	p	p	p	p	p	ETB

Enquire paper counter of printhead

SOH	F	C	H	B	-	-	w	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	N	N	N	N	N	N	N	p	p	p	p	p	p	p	p	ETB

NNNNNNNN: kilometer value of printing system and/or printhead
in meters (e.g. '00000123' = 123 m)

9.10 Date & Time

Set date

SOH	F	C	I	A	-	-	r	D	D	M	O	Y	Y	D	W	ETB

DD = day of month
MO = month
YY = year
DW = day of week ('00' = Sunday)

Enquire date

SOH	F	C	I	A	-	-	w	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	D	D	M	O	Y	Y	D	W	p	p	p	p	p	p	p	p	ETB

Set time

SOH	F	C	I	B	-	-	r	H	H	M	I	S	S	A	M	ETB

HH = hours
MI = minutes
SS = seconds
AM = mode ('am' = 12 hours mode AM, 'pm' = 12 hours mode PM, '—' = 24 hours mode)

Enquire time

SOH	F	C	I	B	-	-	w	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	H	H	M	I	S	S	A	M	p	p	p	p	p	p	p	p	ETB

Automatically adjust clock for daylight saving changes

Because of the fact that there is no world-wide regulation if and when a changing of time between summer and wintertime (normal time) in the individual countries takes place, we distinguish between the following four formats for the definition for beginning and end of summertime.

F 0:	European format start of summertime = last Sunday in March end of summertime = last Sunday in October **W:** week (1 = first, …, 5 = last) **WD:** day of week (0 = Sunday, …, 6 = Saturday) **MM:** month (01 = January, …, 12 = December)
F 1:	Fix date with indication of year **DD:** day **MM:** month (01 = January, …, 12 = December) **YY:** year
F 2:	Fix date without indication of year **DD:** day **MM:** month (01 = January, …, 12 = December)
F 3:	Week day after day in month **WD:** day of week (0 = Sunday, …, 6 = Saturday) **DD:** after day (only the first day is taken into **MM:** consideration) month (01 = January, …, 12 = December)

Set automatically adjust clock for daylight saving changes

SOH	F	C	I	G	-	-	r	N	-	-	-	-	-	-	ETB

Enquire automatically adjust clock for daylight saving changes

SOH	F	C	I	G	-	-	w	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	-	-	-	-	-	-	-	p	p	p	p	p	p	p	ETB

N: 0 = Automatically adjust clock for daylight saving changes Off
N: 1 = Automatically adjust clock for daylight saving changes On

Set beginning of summertime

F 0: SOH F C I H - - r F W ; WD ; M M ; H H ; M M ETB

F 1: SOH F C I H - - r F D D ; M M ; Y Y ; H H ; M M ETB

F 2: SOH F C I H - - r F D D ; M M ; H H ; M M ETB

F 3: SOH F C I H - - r F WD ; D D ; M M ; H H ; M M ETB

Enquire beginning of summertime

SOH F C I H - - w p p p p p p p p ETB

Answer

SOH A F W W D M M p p p p p p p p ETB

The answer depends on each set format.

Set end of summertime

F 0: SOH F C I I - - r F W ; WD ; M M ; H H ; M M ETB

F 1: SOH F C I I - - r F D D ; M M ; Y Y ; H H ; M M ETB

F 2: SOH F C I I - - r F D D ; M M ; H H ; M M ETB

F 3: SOH F C I I - - r F WD ; D D ; M M ; H H ; M M ETB

Enquire end of summertime

SOH F C I I - - w p p p p p p p p ETB

Answer

SOH A F W W D M M p p p p p p p p ETB

The answer depends on each set format.

Set time shifting

SOH F C I J - - r N N N - - - - - ETB

NNN: minutes

Enquire time shifting

SOH F C I J - - w p p p p p p p p ETB

Answer

SOH A N N N p p p p p p p p ETB

9.11 Password

Set password

SOH	F	C	K	A	-	-	r	N	N	N	N	-	-	-	-	ETB

NNNN = input of password
4 digit ASCII number in mm (0000 … 9999)

Enquire password

SOH	F	C	K	A	-	-	w	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	N	N	N	-	-	-	-	p	p	p	p	p	p	p	p	ETB

Set function group

SOH	F	C	K	B	-	-	r	A	B	C	D	E	-	-	-	ETB

A: Function menu
0 = free
1 = blocked

B: CF card
0 = free
1 = reading only
2 = access blocked

C: Entry
0 = free
1 = masks blocked only
2 = no entry possible

D: Printer guiding
0 = free
1 = number of copies menu possible
2 = no manual print release

E: Favorites menu
0 = free
1 = blocked

Enquire function group

SOH	F	C	K	B	-	-	w	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	a	b	c	d	e	-	-	-	p	p	p	p	p	p	p	p	ETB

Set password active

SOH	F	C	K	C	-	-	r	N	-	-	-	-	-	-	ETB

N: 0 = inactive (N in display)
N: 1 = active (J in display)

Enquire password active

SOH	F	C	K	C	-	-	w	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	-	-	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB

Set password function menu

SOH	F	C	K	D	A	-	r	N	N	N	N	-	-	-	-	ETB

NNNN = input of password
4 digit ASCII number in mm (0000 … 9999)

Enquire password function menu

SOH	F	C	K	D	A	-	w	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	N	N	N	-	-	-	-	p	p	p	p	p	p	p	p	ETB

Set password favorites menu

SOH	F	C	K	D	B	-	r	N	N	N	N	-	-	-	-	ETB

NNNN = input of password
4 digit ASCII number in mm (0000 … 9999)

Enquiere password favorites menu

SOH	F	C	K	D	B	-	w	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	N	N	N	-	-	-	-	p	p	p	p	p	p	p	p	ETB

Set password memory card

SOH	F	C	K	D	C	-	r	N	N	N	N	-	-	-	-	ETB

NNNN = input of password
4 digit ASCII number in mm (0000 … 9999)

Enquire password memory card

SOH	F	C	K	D	C	-	w	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	N	N	N	-	-	-	-	p	p	p	p	p	p	p	p	ETB

Set password printing manually

SOH	F	C	K	D	D	-	r	N	N	N	N	-	-	-	-	ETB

NNNN = input of password
4 digit ASCII number in mm (0000 … 9999)

Enquire printing manually

SOH	F	C	K	D	D	-	w	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	N	N	N	-	-	-	-	p	p	p	p	p	p	p	p	ETB

9.12 Compact Flash Card

Save a layout onto Compact Flash card

SOH	F	M	A	O	-	-	r	P	ETB

O: In case a layout with the entered name exists already then the layout is overwritten without an enquiry. If you enter another value as 0, an enquiry appears demanding if you want to overwrite.
P: File name of the layout which is to save. Drive and path name are optional, i.e. the file name is allowed to have more than 8 characters but is limited to 79.

Load a file from Compact Flash card

SOH	F	M	B	-	-	-	r	P	ETB

P: File name of the layout which is to load. Drive and path name are optional, i.e. the file name is allowed to have more than 8 characters but is limited to 79.

Delete a layout from Compact Flash card

SOH	F	M	C	-	-	-	r	P	ETB

P: File name of the layout which is to delete. Drive and path name are optional, i.e. the file name is allowed to have more than 8 characters but is limited to 79.

Format Compact Flash card

SOH	F	M	D	-	-	-	r	P	ETB

P: Optional drive identification with colon (e.g. A:).
In case no drive is indicated, then the currently selected is formatted.

Readout contents of CF card

SOH	F	M	G	O	-	-	r	P	ETB

O: In case O is indicated, no error messages are displayed at the printing display e.g. if no card is inserted.
P: Optional drive identification with colon (e.g. A:).
Fin case no drive is indicated, then the currently selected is read out.

Answer

SOH	File name/directory name	ETB

A list of all file entries is indicated, each entry is included in (SOH) and (ETB).

Readout free memory space

SOH	F	M	H	O	-	-	w	X	p	p	p	p	p	p	p	ETB

O: In case O is indicated, no error messages are displayed at the printing display e.g. if no card is inserted.
X = Drive [A,B] (optional)

Answer

SOH	A	X	n	n	n	n	-	-	-	p	p	p	p	p	p	p	p	ETB

X = Drive [A,B]
n = Memory space in KB

Create directory

SOH	F	M	I	O	-	-	r	P	ETB

O: In case a layout with the entered name already exists, then it is overwritten without an enquiry.
If you enter another value as O, an enquiry appears demanding if you want to overwrite.
P = Drive and path indication

Delete directory

SOH	F	M	J	-	-	-	r	P	ETB

P = Drive and path indication

NOTICE!

The current directory cannot be deleted.

Delete directory path

SOH	F	M	J	A	-	-	r	P	ETB

Deletes the indicated directory including all containing sub-directories and files.

Change standard directory

SOH	F	M	K	-	-	-	r	P	ETB

P = Drive and path indication

Readout current directory

SOH	F	M	K	-	-	-	w	ETB

Answer

SOH	A	P	ETB

P = Current directory

Set standard directory for file selection via I/O

SOH	F	M	K	B	-	-	r	N	ETB

N = directory path

Enquire standard directory for file selection via I/O

SOH	F	M	K	B	-	-	w	p	p	p	p	p	p	p	p	ETB

Antwort

SOH	A	N	-	-	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB

Transfer file

SOH	F	M	L	-	-	-	w	P	ETB

P: File name of file which is to transfer. Drive name and path name are optional, i.e. the file name is allowed to have more than 8 characters but is limited to 79.

Answer

SOH	A	F	*	S	ETB	Data

F = File name
S = File size in Byte
Data = Binary data

Enquiry if the file exists

SOH	F	M	M	-	-	-	w	P	ETB

P: File name of file which is to transfer. Drive name and path name are optional, i.e. the file name is allowed to have more than 8 characters but is limited to 79.

Answer

SOH	A	X	P	ETB	Daten

X: 0 = File does not exist
1 = File exists
P = File name

Readout size of Compact Flash card

SOH	F	M	P	O	-	-	w	X	ETB

O: In case O is indicated, no error messages are displayed at the printing display e.g. if no card is inserted.
X: Drive [A,B] (optional)

Answer

SOH	A	D	n	n	n	n	-	-	-	X	ETB

X = Drive [A,B]
n = Memory in KB
D = enquired drive

Drive status

SOH	F	M	S	-	-	-	w	X	ETB

X - Drive [A,B]

Answer

SOH	A	X	S	ETB

X = Drive [A,B]
S = Status
0: no storage medium
1: not formatted
2: ready
3: not determinable

9.13 Printing

Set number of lines (n digits)

SOH	F	B	A	A	-	-	r	N	ETB

N = number of lines in ASCII (1, 10, 100, …)

Enquire number of lines

SOH	F	B	A	A	-	-	w	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	-	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB

Start/Stop Command

In addition to the actual start/stop command, the print order can also be interrupted via the parameter/remote record.

SOH	F	D	-	-	-	-	r	N	-	-	-	-	-	-	ETB

N: 0 = stop printing
N: 1 = continue printing
N: 2 = cancel print order if it is already stopped

Reset error

Reset error

SOH	F	C	M	H	-	-	r	N	N	N	N	-	-	-	-	ETB

NNNN: current error ID or '9999'

Enquire error

SOH	F	C	M	H	-	-	w	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	N	N	N	0	0	0	0	p	p	p	p	p	p	p	p	ETB

Readout error ID and error text

SOH	F	C	M	H	A	-	w	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	N	N	N	;	error text	;	p	p	p	p	p	p	p	p	ETB

Item number of print order

By means of this command the Host computer can enquire following item numbers:

Total number of current print order

SOH	F	B	B	A	-	-	w	p	p	p	p	p	p	p	ETB

Number of layouts which are still to print

SOH	F	B	B	B	-	-	w	p	p	p	p	p	p	p	ETB

Number of already printed layouts

SOH	F	B	B	C	-	-	w	p	p	p	p	p	p	p	ETB

At the end of one of these commands the printing system returns the corresponding number as ASCII value
(4 res. 5 digits) in the answer set.

Answer

SOH	A	N	N	N	N	-	-	-	-	p	p	p	p	p	p	p	p	ETB

With this set it is also possible to transmit the item number of print order to the printing system.

Item number of print order

SOH	F	B	B	A	-	-	r	N	N	N	N	N	-	-	-	ETB

NNNNN = 5 digits item number of order

Interval in cutter mode

SOH	F	B	B	D	-	-	r	N	N	N	N	-	-	-	-	ETB

NNNNN: interval

Start printing

SOH	F	B	C	-	-	-	r	S	-	-	-	-	-	-	ETB

This command starts the print order which is actually set in the printing system. The current parameters such as print mode, speed, initialization etc. are used.

S = x: sorted (e.g. pages 1-5, then again 1-5 etc. are printed)
S = 1: unsorted (page 1 is printed x times, then page 2 x times, etc.)

SOH	F	B	E	-	-	-	r	n	n	n	n	n	n	n	n	ETB

With this command the printjob identifier which appears in "printing" res. "stopped" window is assigned to a print order. If only blanks are transmitted, then the printjob identifier is deleted and the display shows "noname".

Initialization of page handling

SOH	F	B	F	-	-	-	r	ETB

Selection of current page

SOH	F	B	G	-	-	-	r	P	ETB

P = current page number [1 … 9]

Select order of pages to be printed

SOH	F	B	H	-	-	-	r	P_1	P_2	P_3	ETB

P_1; P_2;…= pages to be printed

Generation of page without print start

SOH	F	B	I	-	-	-	r	S	ETB

With this command the corresponding page is only generated, i.e. no print start signal is sent.

S = x: sorted (e.g. pages 1-5, then again 1-5 etc. are printed)
S = 1: unsorted (page 1 is printed x times, then page 2 x times, etc.)

Feed

Parameter set to release a feed

SOH	F	E	-	-	-	-	r	-	-	-	-	-	-	-	ETB

Ribon feed

Parameter set to release a ribbon feed

SOH	F	E	B	-	-	-	r	d	;	v	-	-	-	-	-	ETB

Direct Coder: Ribbon feed with indication of distance and speed
d: Distance in mm
v: Speed in mm/s

Test print

Parameter set to release a test print

SOH	F	F	-	-	-	-	r	-	-	-	-	-	-	-	ETB

Status print

Parameter set to print a status print

SOH	F	C	M	Q	-	-	r	N	-	-	-	-	-	-	-	ETB

N: 0 = settings
N: 1 = bar codes
N: 2 = fonts

Cancel print orders

Parameter set to cancel all active print orders

SOH	F	G	A	-	-	-	r	N	-	-	-	-	-	-	-	ETB

N: - = Cancel active print orders and delete all layout data

N: 1 = Cancel active print orders and receive layout data

With the execution of this command:

- possible upcoming errors are confirmed
- possible upcoming customized entries are cancelled

9.14 Remote Console

Set port

SOH	F	C	R	A	-	-	r	N	-	-	-	-	-	-	ETB

N: 0 = Off
N: 1 = COM1
N: 2 = Ethernet

Enquire port

SOH	F	C	R	A	-	-	w	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	-	-	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB

Set mode

SOH	F	C	R	B	A	-	r	N	N	N	N	-	-	-	-	ETB

N: 0 = on demand
N: 1 = at each change of display contents
N: 2 = interval

Enquire mode

SOH	F	C	R	B	A	-	w	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	N	N	N	-	-	-	-	p	p	p	p	p	p	p	p	ETB

Set sending interval of display contents

SOH	F	C	R	B	B	-	r	N	N	N	N	-	-	-	-	ETB

N: 500 … 5000 = sending interval in ms

Enquire sending interval of display contents

SOH	F	C	R	B	B	-	w	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	N	N	N	-	-	-	-	p	p	p	p	p	p	p	p	ETB

9.15 Emulation

Set emulation

SOH	F	Z	-	-	-	-	r	N	-	-	-	-	-	-	ETB

N: 0 = CVPL (Carl Valentin Programming Language)
N: 1 = ZPL II® (Zebra Programming Language)

Enquire emulation

SOH	F	Z	-	-	-	-	w	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	-	-	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB

10 Parameter Sets for C Mode

10.1 Machine Parameters

Set operating mode

SOH	F	C	D	C	-	-	r	N	-	-	-	-	-	-	ETB

N: 1 = external I/O static
N: 3 = external I/O static continuous
N: 5 = external I/O dynamic
N: 6 = external I/O dynamic continuous

Enquire operating mode

SOH	F	C	D	C	-	-	w	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	-	-	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB

Set print offset

SOH	F	C	A	D	L	A	r	N	N	N	N	N	-	-	M	ETB

NNNNN: print offset value
M: unit - 0 = print offset in 1/10 mm (00000 … 09999)
1 = print offset in 1/10 ms (00000 … 99999)

Enquire print offset

SOH	F	C	A	D	L	A	w	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	N	N	N	N	-	-	M	p	p	p	p	p	p	p	p	ETB

NNNNN: print offset value
M: unit - 0 = print offset in 1/10 mm
1 = print offset in 1/10 ms

Set material speed at print start signal

SOH	F	C	A	D	U	D	r	N	-	-	-	-	-	-	-	ETB

N: 0 = Off
N: 1 = On

Enquire material speed at print start signal

SOH	F	C	A	D	U	D	w	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	-	-	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB

N: 0 =Off
N: 1 = On

Set encoder resolution

SOH	F	C	A	D	U	A	r	N	N	N	N	-	-	-	-	ETB

N: value of encoder resolution (0100 … 9999)

Enquire encoder resolution

SOH	F	C	A	D	U	A	w	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	N	N	N	-	-	-	-	p	p	p	p	p	p	p	p	ETB

Set material feed per encoder turn

SOH	F	C	A	D	U	B	r	N	N	N	N	-	-	-	-	ETB

N: value of material feed in mm (0010 … 9999)

Enquire material feed per encoder turn

SOH	F	C	A	D	U	B	w	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	N	N	N	-	-	-	-	p	p	p	p	p	p	p	p	ETB

Enquire material speed

SOH	F	C	A	D	U	C	w	p	p	p	p	p	p	p	p	ETB

By means of this command set it is possible to enquire material speed in mm/s. Please note that it is only possible to enquire the value and not to set.

Answer

SOH	A	N	N	N	N	-	-	-	-	p	p	p	p	p	p	p	p	ETB

10.2 I/O Parameters

Set IN signal level

SOH	F	C	M	D	C	-	r	1	2	3	4	5	6	7	8	ETB

1-8 (inputs 1-8): 2 = increased and decreased
1 = increased
0 = decreased
s = I/O signal by interface
x = I/O signal blocked

Enquire signal level

SOH	F	C	M	D	C	-	w	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	0	1	2	3	4	5	6	7	p	p	p	p	p	p	p	p	ETB

Set OUT signal level

SOH	F	C	M	D	D	-	r	1	2	3	4	5	6	7	8	ETB

1-8 (outputs 1-8): 1 = signal level 1
0 = signal level 0
s = I/O signal by interface
x = I/O signal blocked

Enquire OUT signal level

SOH	F	C	M	D	D	-	w	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	0	1	2	3	4	5	6	7	p	p	p	p	p	p	p	p	ETB

Set software input

SOH	F	C	M	D	F	-	r	1	2	3	4	5	6	7	8	ETB

1-8 (inputs 1-8): 1 = set software input
0 = delete software input
- = not considering software input
P = pulse, execute software input once

Example: Auslösen eines Startimpulses = `FCMDF-rP-------`

Enquire current status of software inputs

SOH	F	C	M	D	F	-	w	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	0	1	2	3	4	5	6	7	p	p	p	p	p	p	p	p	ETB

Set software output

SOH	F	C	M	D	G	-	r	1	2	3	4	5	6	7	8	ETB

1-8 (outputs 1-8): 1 = set software output
0 = delete software output

Set start signal delay

SOH	F	C	S	D	D	-	r	N	N	N	-	-	-	-	-	ETB

NNN: start signal delay in 1/100 s (0…999)

Enquire start signal delay

SOH	F	C	S	D	D	-	w	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	N	N	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB

Set cancel continuous print (operating mode)

SOH	F	C	S	D	F	A	r	N	-	-	-	-	-	-	-	ETB

N: 0 = Offs
N: 1 = On

Enquire cancel continuous print (operating mode)

SOH	F	C	S	D	F	A	w	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	-	-	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB

Set output signal 'print ready' active

SOH	F	C	S	D	J	-	r	N	-	-	-	-	-	-	-	ETB

N: 0 = Off; at print start the 'print ready' signal is inactive.
N: 1 = On; at print start the 'print ready' signal remains active.

Enquire output signal 'print ready' active

SOH	F	C	S	D	J	-	w	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	-	-	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB

N: current setting (see above)

11 Parameter Sets for I Mode

11.1 Machine Parameters

Set operating mode

SOH	F	C	A	D	H	-	r	N	-	-	-	-	-	-	ETB

N: 1 = process single items
N: 2 = continuous

Enquire operating mode

SOH	F	C	A	D	H	-	w	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	-	-	-	-	-	-	p	p	p	p	p	p	p	ETB

N: current operating mode

Set print speed

SOH	F	C	A	A	-	-	r	N	N	N	-	-	-	-	-	ETB

NNN: Indication of print speed in mm/s
It is necessary to transmit a 3 digit ASCII number.

Enquire print speed

SOH	F	C	A	A	-	-	w	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	N	N	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB

Set back speed

SOH	F	C	A	D	G	-	r	N	N	N	-	-	-	-	-	ETB

NNN: indication of back speed in mm/s (050 … 400)

Enquire back speed

SOH	F	C	A	D	G	-	w	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	N	N	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB

NNN: current back speed

Set print offset

SOH	F	C	A	D	L	-	r	N	N	N	N	-	-	-	-	ETB

NNNN: print offset in 1/10 mm (0000…9999)

Enquire print offset

SOH	F	C	A	D	L	-	w	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	N	N	N	-	-	-	-	p	p	p	p	p	p	p	p	ETB

NNNN: current print offset

Set ribbon save On/Off

SOH	F	C	D	J	-	-	r	N	-	-	-	-	-	-	-	ETB

N: 0 = Off
N: 1 = On

Enquire ribbon save On/Off

SOH	F	C	D	J	-	-	w	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	-	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB

11.2 I/O Parameters

Set IN signal level

SOH	F	C	M	D	C	-	r	1	2	3	4	5	6	7	8	ETB

1-8 (inputs 1-8): 2 = increased and decreased
1 = increased
0 = decreased
s = I/O signal by interface
x = I/O signal blocked

Enquire signal level

SOH	F	C	M	D	C	-	w	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	0	1	2	3	4	5	6	7	p	p	p	p	p	p	p	p	ETB

Set OUT signal level

SOH	F	C	M	D	D	-	r	1	2	3	4	5	6	7	8	ETB

1-8 (outputs 1-8): 1 = signal level 1
0 = signal level 0
s = I/O signal by interface
x = I/O signal blocked

Enquire OUT signal level

SOH	F	C	M	D	D	-	w	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	0	1	2	3	4	5	6	7	p	p	p	p	p	p	p	p	ETB

Set I/O protocol port

SOH	F	C	M	D	E	-	r	T	C	P	-	-	-	-	-	ETB

Port: Off
COM1
COM2
TCP

Enquire I/O protocol port

SOH	F	C	M	D	E	-	w	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	0	1	2	3	-	-	-	-	p	p	p	p	p	p	p	p	ETB

Set software input

SOH	F	C	M	D	F	-	r	1	2	3	4	5	6	7	8	ETB

1-8 (inputs 1-8): 1 = set software input
0 = delete software input
- = not considering software input
P = pulse, execute software input once

Example: Enter a start impulse = `FCMDF-rP-------`

Enquire current status of software inputs

SOH	F	C	M	D	F	-	w	p	p	p	p	p	p	p	p	ETB

Antwort

SOH	A	0	1	2	3	4	5	6	7	p	p	p	p	p	p	p	p	ETB

Set software output

SOH	F	C	M	D	G	-	r	1	2	3	4	5	6	7	8	ETB

1-8 (outputs 1-8): 1 = set software output
0 = delete software output

Set debounce start signal

SOH	F	C	S	D	C	-	r	N	N	N	-	-	-	-	ETB

NNN: debounce time start signal in ms (0…100)

Enquire debounce start signal

SOH	F	C	S	D	C	-	w	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	N	N	-	-	-	-	-	p	p	p	p	p	p	p	ETB

Set start signal delay

SOH	F	C	S	D	D	-	r	N	N	N	-	-	-	-	ETB

NNN: start signal delay in 1/100 s (0 … 999)

Enquire start signal delay

SOH	F	C	S	D	D	-	w	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	N	N	-	-	-	-	-	p	p	p	p	p	p	p	ETB

Enquire cancel continuous print (operating mode)

SOH	F	C	S	D	F	A	w	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	-	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB

Set output signal 'print ready' active

SOH	F	C	S	D	J	-	r	N	-	-	-	-	-	-	ETB

N: 0 = Off; at print start the 'print ready' signal is inactive.
N: 1 = On; at print start the 'print ready' signal remains active.

Enquire output signal 'print ready' active

SOH	F	C	S	D	J	-	w	p	p	p	p	p	p	p	p	ETB

Answer

SOH	A	N	-	-	-	-	-	-	p	p	p	p	p	p	p	p	ETB

N: current setting (see above)

12 Configuration & Status

Save configuration permanent

In case you want to save the described settings permanent into the printing system, then you have to transmit the following command to the printing system.

SOH	F	X	-	-	-	-	r	N	-	-	-	-	-	-	-	ETB

N: 0 = save current parameter
N: 1 = set all parameters to default values
Then the print module performs a restart

Read configuration

SOH	F	X	-	-	-	-	w	-	-	-	-	-	-	-	-	ETB

The printing system sends as answer all current settings as parameter sets.

Status enquiry

Host computer can receive information about the printing system by the serial interface.
The status enquiry has the following data format:

SOH	S	ETB

Status return information

After receiving the status enquiry the printing system sends the corresponding status return information.

Data format of status enquiry

SOH 1. Byte 2. Byte 5.-1. digit ETB
8 7 6 5 4 3 2 1 8 7 6 5 4 3 2 1

1. Byte	=	1. Status byte
		8. Bit = free 7. Bit = always set 6. Bit = free 5. Bit = 1 = running print order 0 = no. of items (0 = no print order) 4. Bit = 1 = press stop key 0 = not pressed stop key 3. Bit = cutter error (0 = no error; 1 = error) 2. Bit = layout material (0 = no error; 1 = error) 1. Bit transfer ribbon (0 = no error; 1 = error)
2. Byte	=	2. Status byte
		8. - 4. Bit = free 3. Bit = Compact Flash card 2. Bit = Mask set 1. Bit = Printhead temperature
5.-1. digit	=	number of pieces with 5 digits as ASCII characters min. '00000' / max. '65535'

12.1 Autostatus

The direct printing systems are equipped with an auto status function, i.e. in certain operating modes the printing system actively sends the corresponding status. This can be enquired by the serial interface.

To activate the auto status, the host computer has to send the following command to the printing system:

SOH	G	1. Byte	2. Byte	ETB

Each of the below indicated message which is observed and send by the printing system has to be transmitted with a set Bit (see table below 1. Byte and 2. Byte) to the printing system by means of auto state function. The printing system sends after each performed condition the corresponding message (answer) to the host computer.

The following messages are provided:

1 **Start of generation**

2 **End of generation**
The printing system sends this state in case data for a complete layout was generated. The test print was not taken into consideration.
For counters/date variables the printing system sends for each layout a status cycle (start, end).

3 **Start of printing**

4 **End of printing**
The start of the print is send in case the generated data is send. The end of the print is send in case the print of the layout is finished and the motor has stopped.

5 **Start of cutting**

6 **End of cutting**
This status describes the cutting. It can be checked for timeout and the end of the cut movement → error.

7 **Start of feeding**

8 **End of feeding**
This status is send in case an additional feeding (dispenser, cutter, tear off) is released.

9 **Start of a print order**

10 **End of print order**
This status signalizes the start and end of a complete print order (1 … 99999 layouts). This status is active in all operating modes.

11 **Error**
This status message is send in case an error occurs.

The printing system sends the auto status in the following format to the host computer:

SOH	G	1. Byte	2. Byte	ETB

1. Byte

8. Bit = start of generation
7. Bit = end of generation
6. Bit = start printing
5. Bit = end of print
4. Bit = start cutting
3. Bit = end of cut
2. Bit = start feeding
1. Bit = always 0

2. Byte

8. Bit = end of layout feed
7. Bit = start of print order
6. Bit = end of print order
5. Bit = error
4. Bit = free
3. Bit = free
2. Bit = free
1. Bit = always 0

NOTICE!

Bit 1 has to be in1. Byte and 2. Byte always 0, otherwise the printing system possibly could recognize SOH or ETB.

At the status message of the printing system to the host computer always at least 1 Bit is set. However, it could be occur that several Bits are set at the same time.

At the status demand of the host computer to the printing system it is also possible that several Bits are set at the same time.

The auto status demand is saved in the printing system, i.e. it is set to 0 after switching off/on. Therefore it is necessary to demand it anew after each time the printing system is switched on.

Example

The printing system should observe the start of a print order. For this the host computer sends the following demand to the printing system.

SOH	G	00000000	01000000	ETB

After the condition is fulfilled (= start of the print order) the printing system sends the following message to the host computer:

SOH	G	00000000	01000000	ETB

With regard to the contents the answer corresponds always to the format set.

13 Monitored Printing

This protocol replaces the outdated Autostatus. In contrary to the Autostatus, this is not a binary protocol but a text-based protocol sending the commands as English clear text. The advantage is a very fast and simple error tracing and development. The disadvantage of a larger data volume plays nowadays a smaller role.

13.1 Short Introduction

In order to activate monitored printing:

(SOH)FHM---rSE(ETB)

(SOH)FHA---r2(ETB)

13.2 Parameter Sets (Host – Printer)

Formatting: # - SOH * - ETB

Command: Set monitoring mode.
Syntax: #FHM---r*SEPnnnCnFn**
Example: #FHM---rSP10E*
Description: Activates the forwarding of certain events to the server. The results are:

S - (start/stop): print start, print end, stop printing, continue printing, cancel printing.

E – (error): Error occurred, error confirmed.

C – (photocell): Activates the photocell test (n=1)/disable (n=0)

F – Activates the encoder profile (n=1)/disable (n=0)

P – (progress): Print progress, indicates the number of already printed labels. In standard case, the interval between two events is a label. If a number behind the flag is indicated, an event every *nnn* labels is released (see example). With column printing the event is released, as soon as the entered interval was reached or exceeded for the first time (example: 3 columns, interval 4, 20 labels in total. Event at label 6,9,12 and 18).

Command: Activate, disable the monitoring.
Syntax: #FHA---r*n**
Example: #FHA---r2*
Description: activated, deactivates the monitoring (n=[0,2]);
‚0' – enables the monitoring after completion of print order,
‚1' – reserved
‚2' – activates the monitoring for the current port.

13.3 Direct Enquiry

Command: Requests print status.
Syntax: #FHS---r*
Example: #FHS---r*
Description: Invites the client to send the current status.

Command: User command to the sender of print order.
Syntax: #FHU---r*Daten**
Example: #FHU---rSE*
Description: Sends #*Data** to the sender of print order.
Max 100 characters.

13.4 Answer Sets (Printer – Host)

Event: Print start
Set: #HSStart-*Pagename-Labelsrequested**
Example: #HSStart-NoName1-100*
Description: Indicates the start of a print order, including page name and number of labels to be printed.

Event: Printing completed
Set: #HSDone-*Pagename-Labelsprinted**
Example: #HSDone-NoName1-100*
Description: Indicates the completion of a print order including page name and number of printed labels.

Event: Printing stopped
Set: #HSHold-*Pagename-Labelsprinted**
Example: #HSHold-NoName1-10*
Description: Indicates the stopping of print order including page name and number of printed labels. Occurs when the user stopped the print order and/or after occurance of an error.

Event: Continue printing
Set: #HSContinue-*Pagename-Labelsprinted**
Example: #HSContinue-NoName1-55*
Description: Indicates the continuation of print order including page name and number of printed labels. Occurs when the user restarts the print order.

Event: Cancel printing
Set: #HSAborted-*Pagename-Labelsprinted**
Example: #HSAborted-NoName1-57*
Description: Indicates the cancelation of printing including page name and number of printed labels.

Event: Error
Set: #HSError-*Pagename-Labelsprinted-ErrorID-Errormessage**
Example: #HSError-NoName1-57-28-Messerfehler*
Description: Indicates the occurance of an error including page name, number of printed labels, error ID and error text.

Event: Error confirmation at printer
Set: #HSAck-*Pagename-Labelsprinted* *
Example: #HSAck-NoName1-57*
Description: Indicates the confirmation of an error including page name and number of printed labels.

Event: Print progress
Set: #HSProgress-*Pagename-Labelsprinted* *
Example: #HSProgress-NoName1-60*
Description: Indicates the progress of print order including page name and number of printed labels. This event is also returned as answer to status enquiry, if the printer is printing.

Event: Photocell value
Set: #HSPhotocell-DLS:xxx-RLS:xxx*
Example: #HSPhotocell-DLS:3.8-RLS:1.9*
Description: Returns the values of transmission and reflexion photocell. The verification takes place every 5 ms; only changes are sent.

Event: Encoder profile
Set: # HSEnc-Dist:xxx-Speed:xxx*
Example: # HSEnc-Dist:120-Speed:202*
Description: Generates the profile of speed development of the packaging machine during a print order.

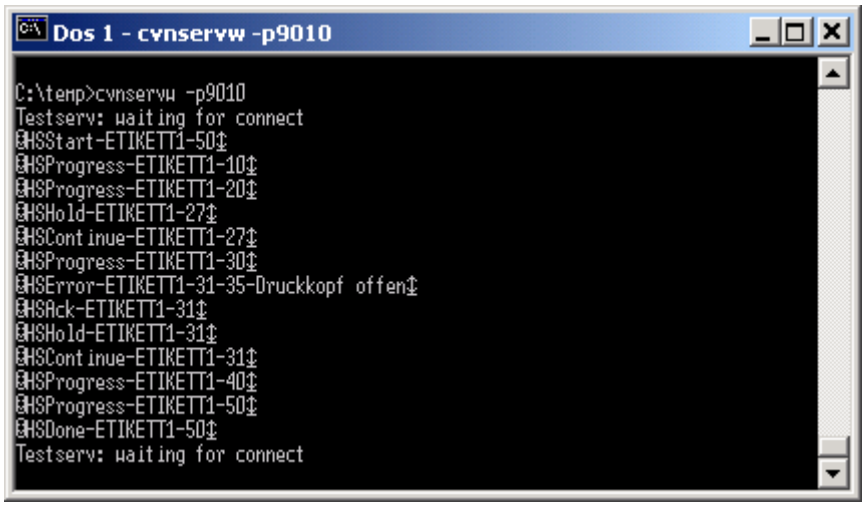
Event: Answer to status enquiry (#FHS---r*)
Description: The respective current print event is returned.

13.5 Sample Label

A simple label with monitoring of all parameters with output of the progress – all 10 labels could look as following:

```
FHM---rSP10E
//Ueberwachung einschalten
FHA---r2
// JOBNAME: "ETIKETT1"
FBE---rETIKETT1
// TYPE: Endlosetiketten
// HEIGHT: 20.00 mm
// GAPLENGTH: 2.00 mm
// COLUMNS: 1
// COLUMN DISTANCE: 100.00 mm
FCDA--r1-------
FCCL--r0002000-
FCCM--r00000---
FCCHA-r1-------
FCCHB-r999-----
// SPEED: 50 mm/s
FCAA--r050-----
// CONTRAST: 200%
FCAB--r200-----
// LABELCONTROL: 0
FCDE--r0-------
// RIBBONCONTROL: 1
// RIBBONSENS: 0
FCDB--r10------
// MATERIAL: Typ 1
FCDNA-r0-------
FCDNB-r1-------
FCDNC-r0000----
// SCAN MODE: 0
// SCAN PORT: 0
// NO READ: 0
// FEED LABEL: 0
FCDM--r0000----
// MIRROR LABEL: Nein
FCDO--r0-------
// TEXT (1/100 mm)
AM[1]1407;6907;0;4;0;3;398;398;8
BM[1]Test
// SETLINENO: 1 lines
FBAA--r1
// SETCOPIES: 1
FBBA--r00050---
// PRINT
FBC---r--------
```

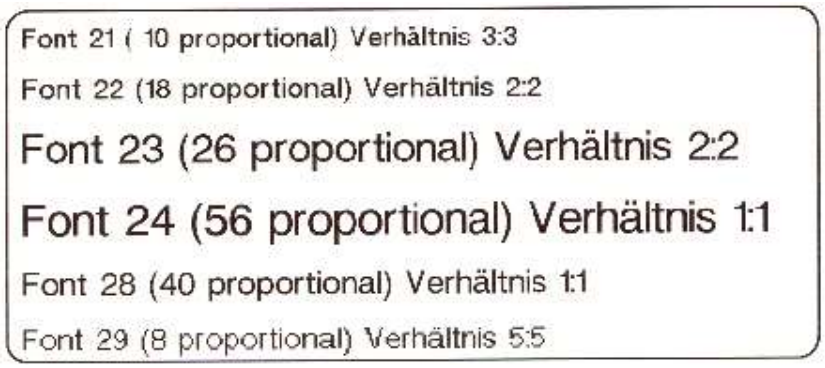
The server output, for example, looks as follows:



14 Font Examples

14.1 Bitmap Fonts (Not Proportional)

14.2 Bitmap Fonts (Proportional)



14.3 Vector Fonts

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